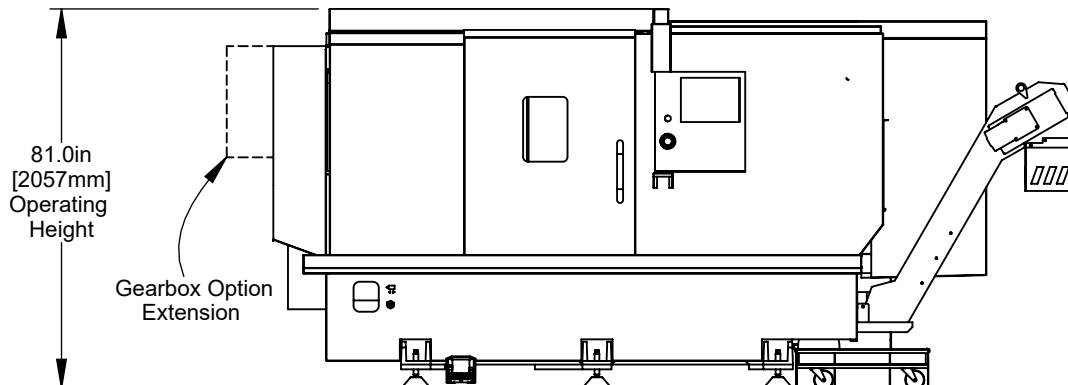
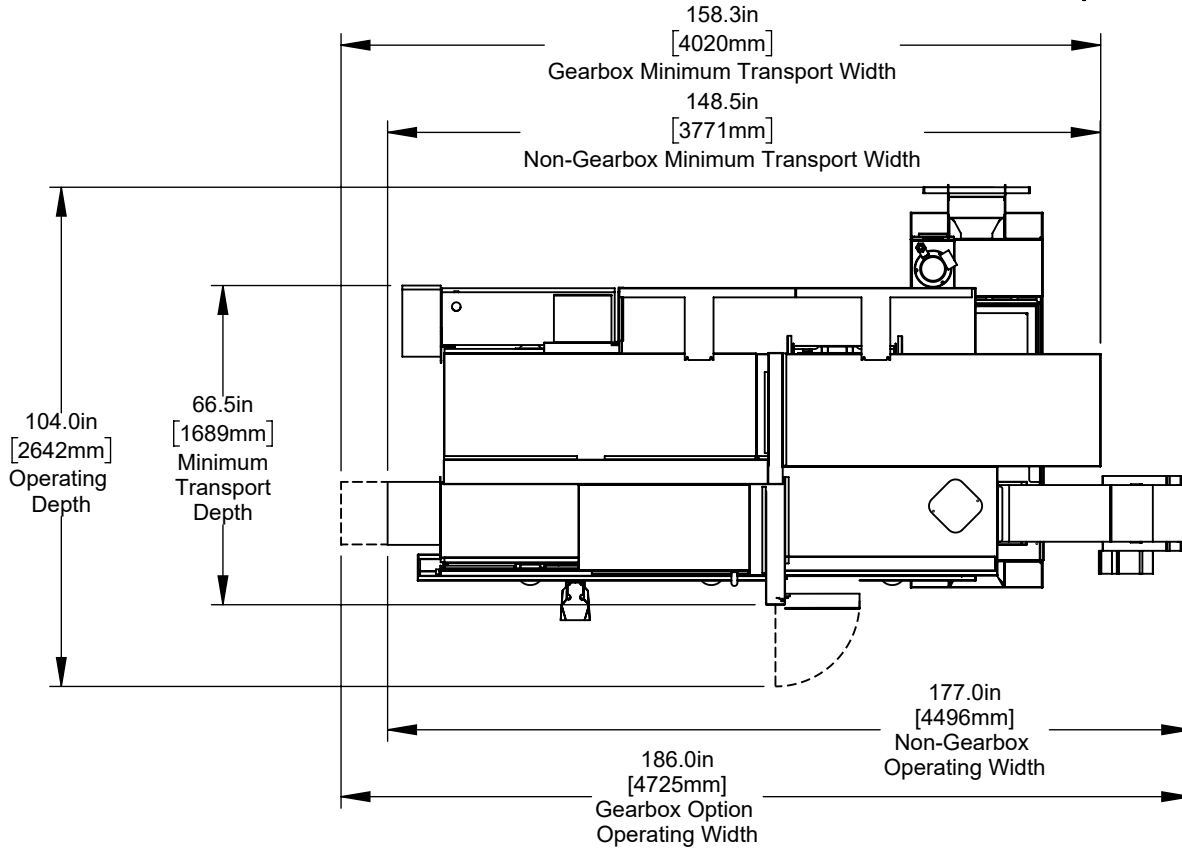
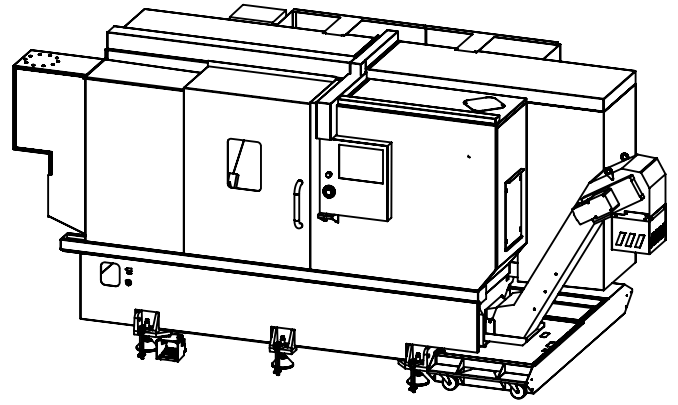
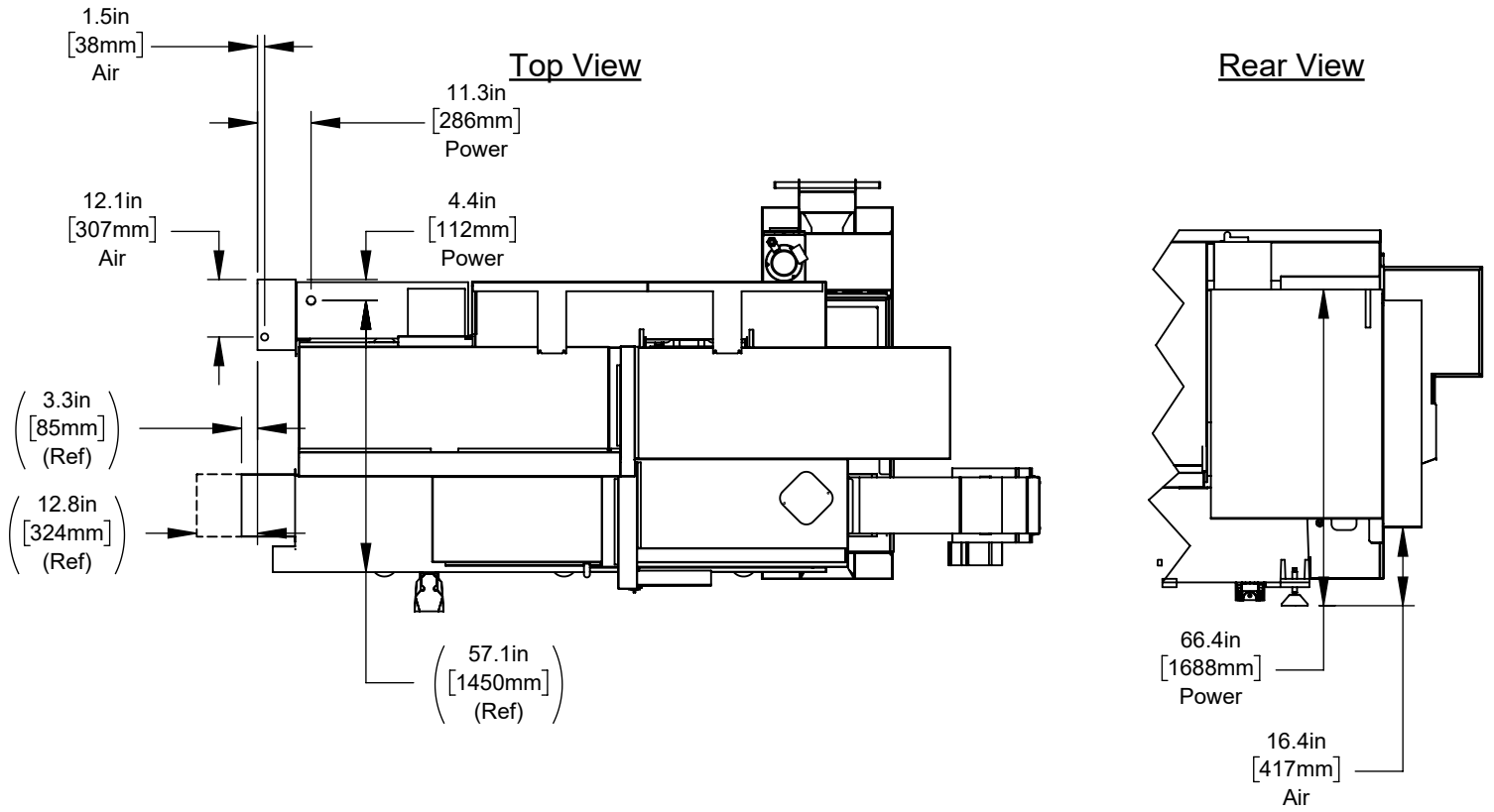




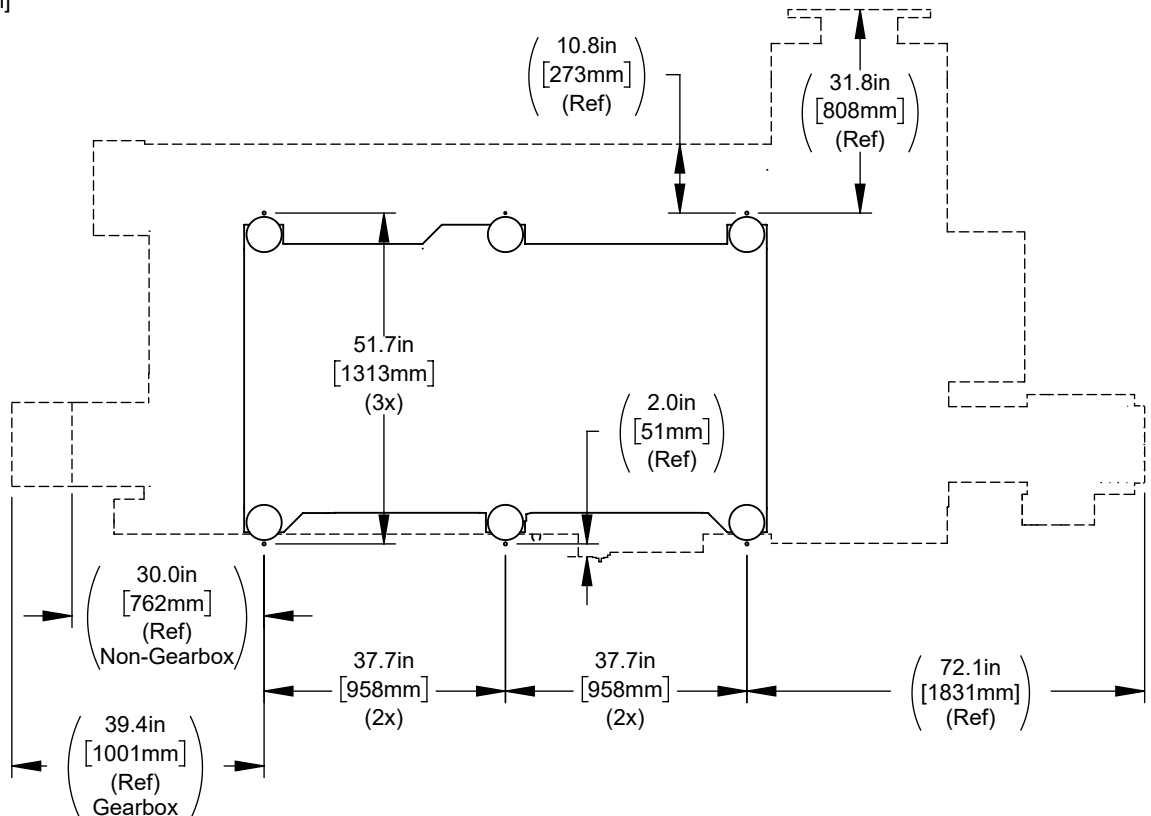
For machines built after 06-2020

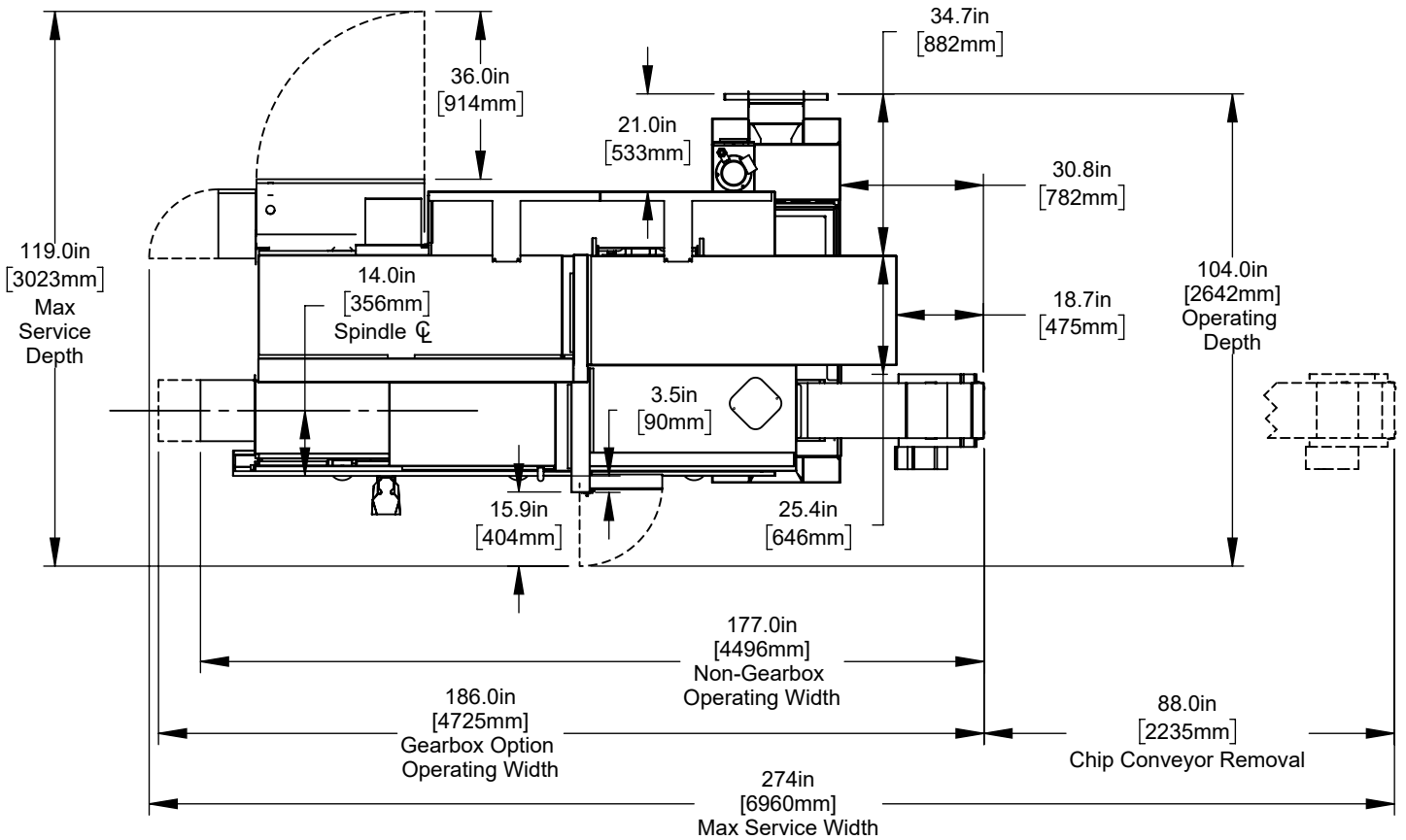
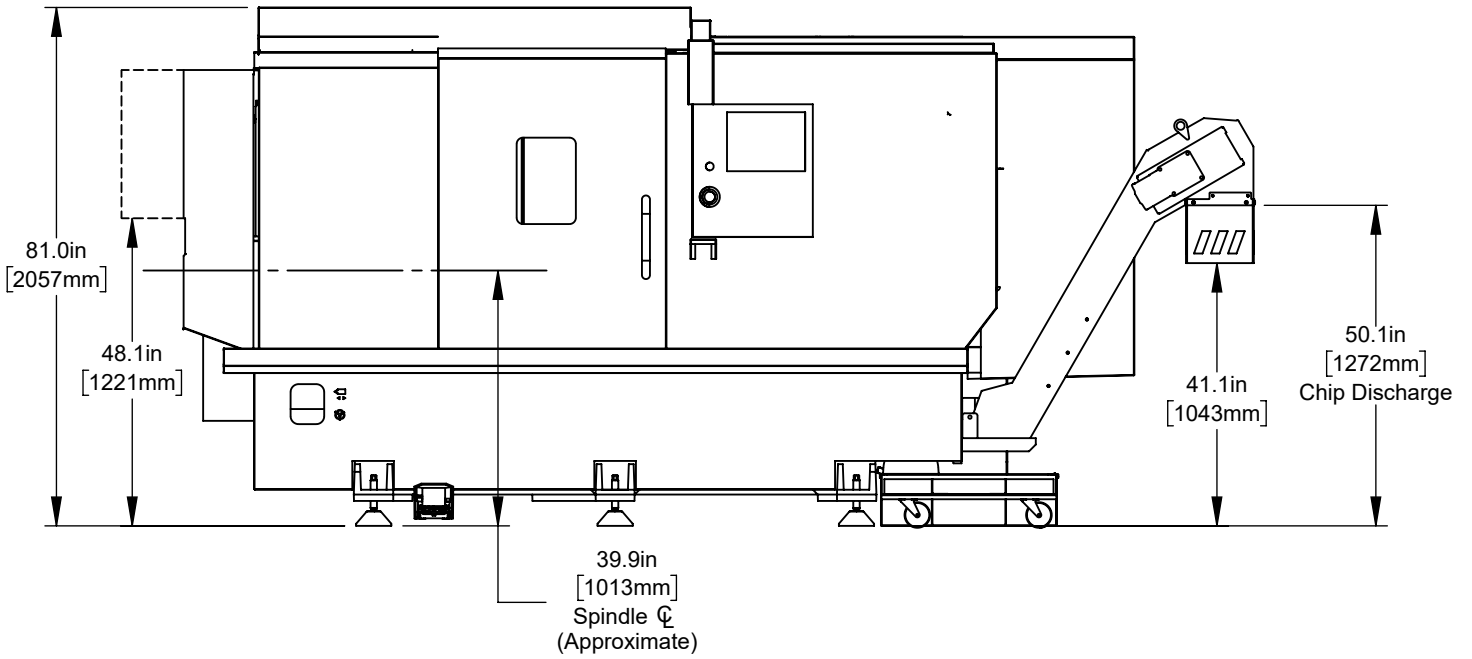


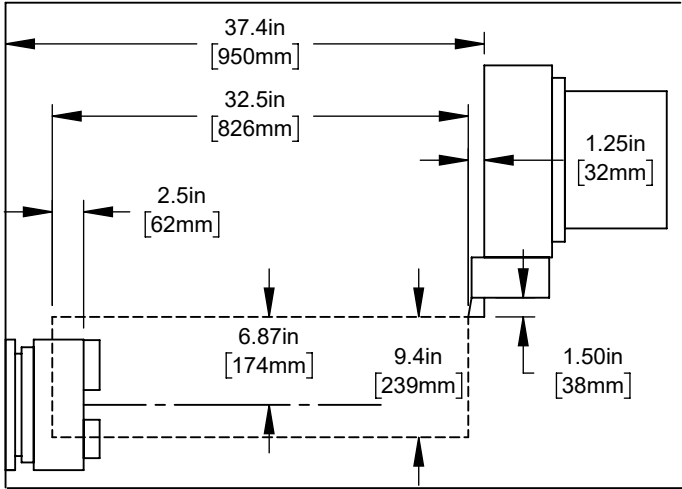
All dimensions based on stackup of sheetmetal, subject to variation of 1/2" ( 13 mm)



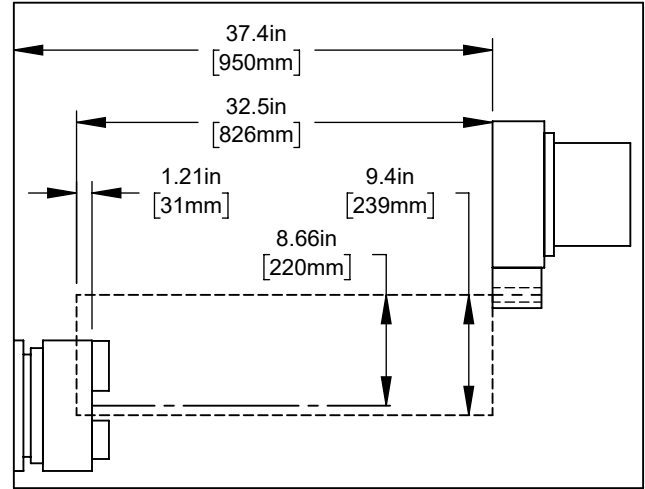
**Anchor Hole Detail**  
 Ø.625in [16mm]  
 ∇ 3.5in [89mm]



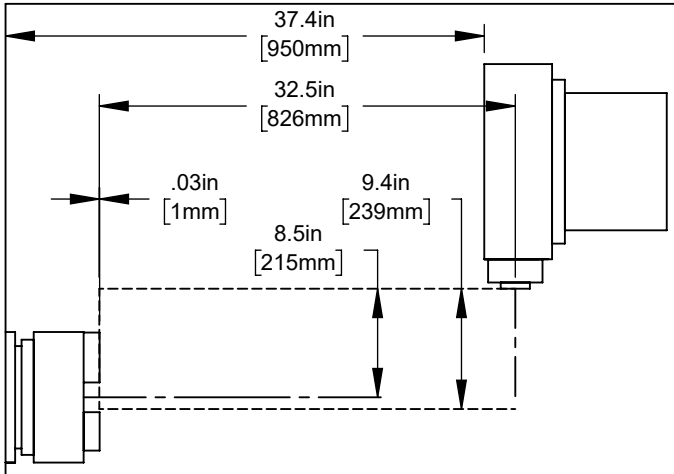




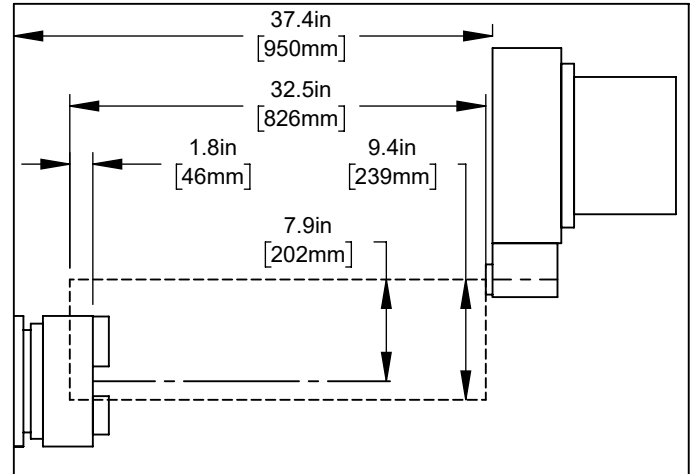
BMT OD



BMT ID / Drill / Bore (\*) \*\*

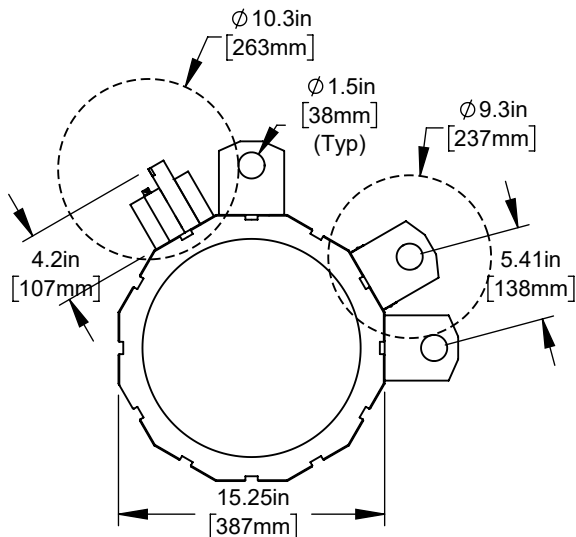


BMT Live Cross Tool \*

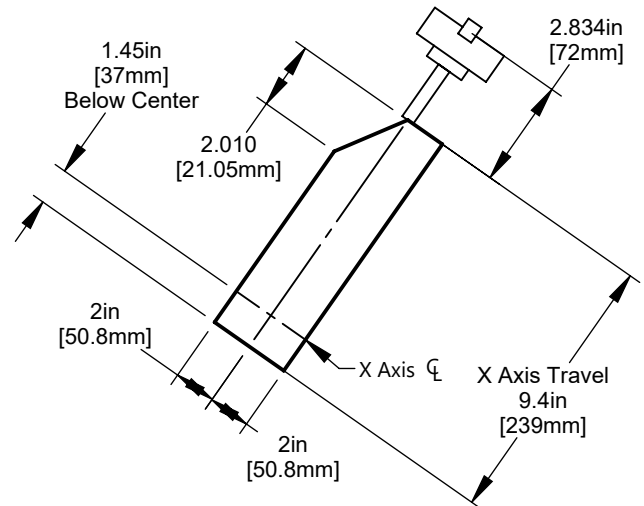


BMT Live Face Tool \*\*

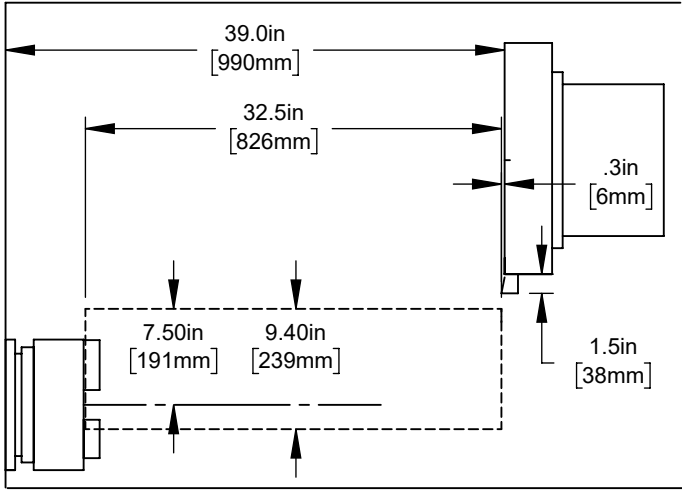
\* Shift the work envelope in X by the tool protrusion length (OD) or centerline offset (ID)  
\*\* Shift the work envelope in Z by the tool protrusion length



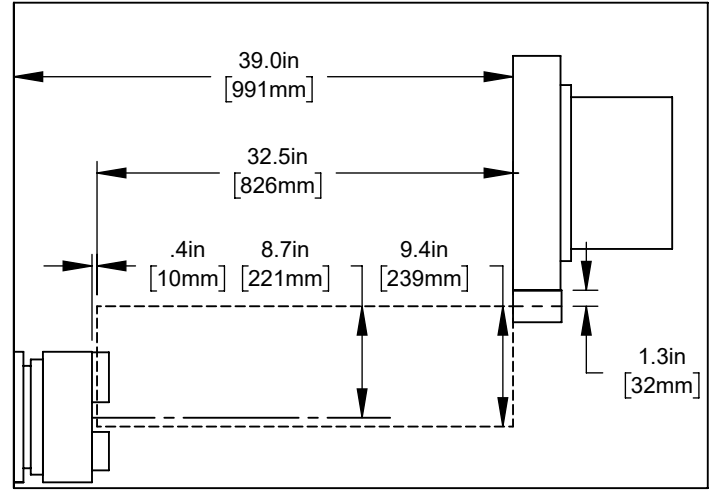
BMT65 Basic Tool Clearance  
Maximum Turret Swing  $\varnothing$  35.0in [889mm]



Y Axis Travel Envelope  
Same Dimensions Apply To 90° Live Face Tool



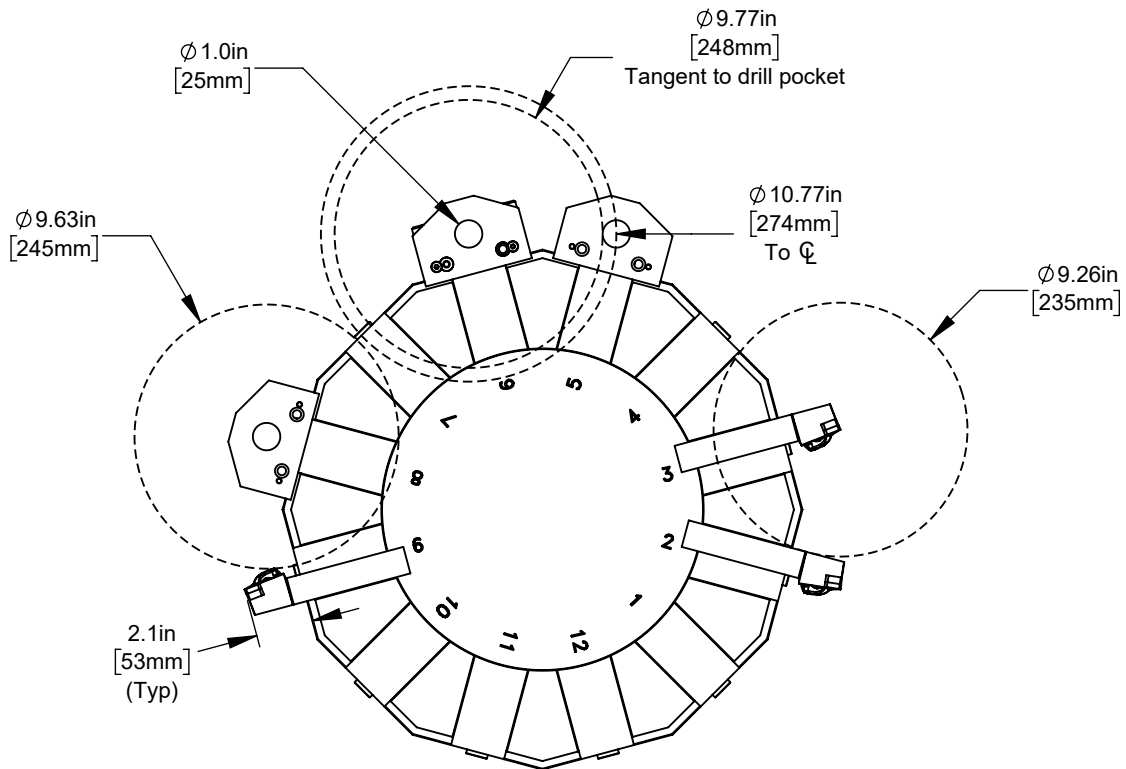
BOT OD



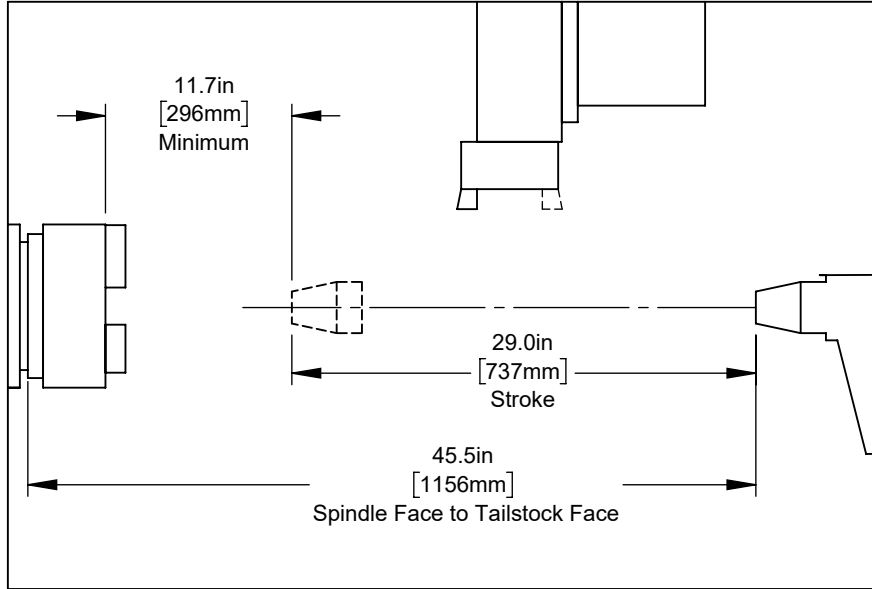
BOT ID / Drill / Bore (\*) \*\*

\* Shift the work envelope in X by the tool protrusion length (OD) or centerline offset (ID)

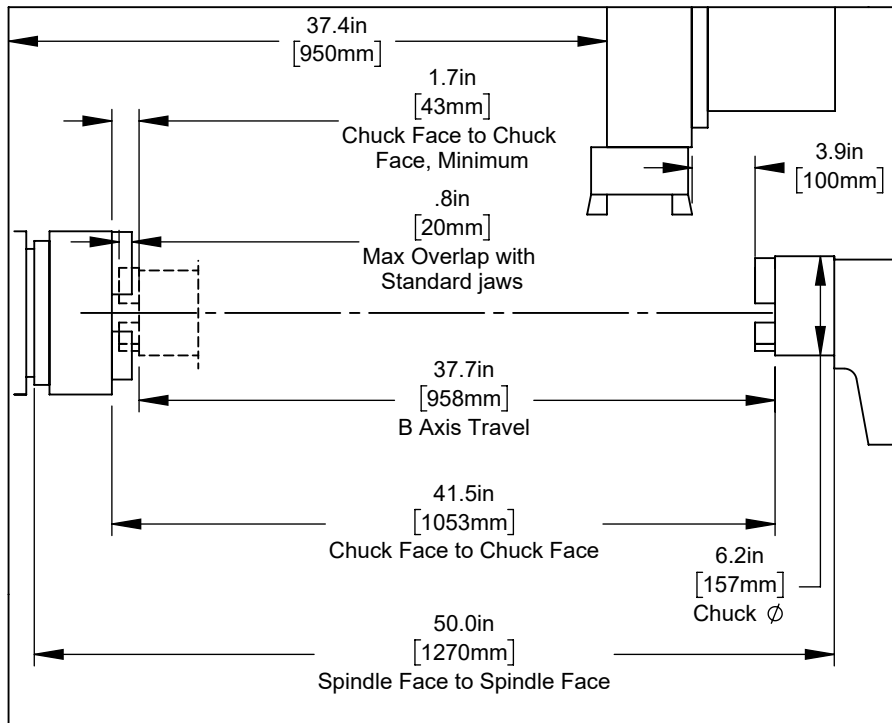
\*\* Shift the work envelope in Z by the tool protrusion length



BOT Basic Tool Clearance  
Maximum Turret Swing Ø 35.0in [889mm]



**Tailstock Option**



**Sub Spindle Option**

NOTE - Bar Feeder is not compatible with 2 Speed Gearbox option due to interference with extended gearbox shroud.  
Barfeeder Diagrams show non-gearbox machine

