















02:26
1200

Parameters, Diagnostics And Maintenance

Diagnostics Maintenance Parameters

Features Factory Patches Compensation Activation

Search **F1**

Feature	Status	Date:
<input checked="" type="checkbox"/> Machine	Purchased	Acquired 03-31-23
<input checked="" type="checkbox"/> Macros	Purchased	Acquired 03-31-23
<input checked="" type="checkbox"/> Rotation And Scaling	Purchased	Acquired 03-31-23
<input checked="" type="checkbox"/> Rigid Tapping	Purchased	Acquired 03-31-23
<input checked="" type="checkbox"/> TCPC and DWO	Purchased	Acquired 03-31-23
<input checked="" type="checkbox"/> M19 Spindle Orient	Purchased	Acquired 03-31-23
<input type="checkbox"/> High Speed Machining	Tryout Enabled	Remaining time: 200:00
<input checked="" type="checkbox"/> VPS Editing	Purchased	Acquired 03-31-23
<input checked="" type="checkbox"/> Media Display	Purchased	Acquired 03-31-23
<input checked="" type="checkbox"/> Fourth Axis	Purchased	Acquired 03-31-23
<input checked="" type="checkbox"/> Fifth Axis	Purchased	Acquired 03-31-23
<input type="checkbox"/> Custom Rotaries	Feature Disabled	Purchase Required
<input checked="" type="checkbox"/> Max Memory: 1GB	Purchased	Acquired 03-31-23
<input type="checkbox"/> Wireless Networking	Purchased	Acquired 03-31-23
<input checked="" type="checkbox"/> Compensation Tables	Purchased	Acquired 03-31-23
<input type="checkbox"/> Through Spindle Coolant	Feature Disabled	Purchase Required
<input checked="" type="checkbox"/> Max Spindle Speed: 20000 RPM	Purchased	Acquired 03-31-23

*Tryout time is only updated while Feature is enabled.

ENTER Turn On/Off Feature **F4** Purchase Feature With Entered Activation Code.

Positions Program G54 G43 H1 Timers And Counters

Position	Value (IN)	Load	Timer/Counter	Value
X	-5.1300	0%	This Cycle:	0:01:14
Y	-0.0010	0%	Last Cycle:	0:01:14
Z	-0.4522	0%	Remaining	0:00:00
B	-0.013	0%	M30 Counter #1:	0
C	-0.002	0%	M30 Counter #2:	0
			Loops Remaining:	0

E-Stop Low Coolant

107 EMERGENCY STOP

DISPLAY

