

HDC-3-5AX Pre-install Checklist

Technician		Cell#	
Serial Number		Date	
Model			

Pre-install Questions

Answer the following questions.

1. HFO will provide a minimum of two Service Techs present for machine installation who are knowledgeable of large machines and 5-axis machines.			
2. Verify correct foundation requirements per Pre-install Guide . What is the thickness of the foundation?		Thickness:	
3. What is the date the foundation was poured?	Date:		
4. Verify the customer has the correct electrical/air requirements scheduled as per the Pre-install Guide .			
5. Provide a video and photos of Machine Install location, area surrounding install location, and entryway			
6. What is the length and width of the entryway?	Length:	Width:	
7. Verify epoxy anchors are installed per AD0212 and cured. Provide date the anchors were installed. Provide pictures of marked holes from anchor template before coring holes.	Date:		
8. Verify the Machine Layout Document has been downloaded.			
9. Verify the required Machine Installation Clearance, per the Pre-install Guide , is present.			
10. Verify that the riggers can provide a ladder or scissor lift.			
11. Verify the riggers are equipped with the correct lifting/movement equipment. (i.e. side shift, skates, etc.)			
12. Does the customer have an overhead crane? If so, what is the capacity?	Yes	No	Capacity:
13. Verify the customer has HSKA100 tools and tool vise.			
14. Verify HFO has HSKA100 Spindle Test Bar.			
15. Verify the input voltage supply is correct.			
16. Verify the correct wire size is installed.			
17. Verify the correct supply circuit breaker is installed.			
18. Verify the air pressure supply and pressure are correct.			
19. Verify the power output of the compressor is correct.			
20. Verify the compressor duty rating and capacity are correct.			
21. Verify the coolant type is correct.			
22. Verify the coolant concentration is correct.			

Notes/ Observations:

Attach this report, an error report, and any relevant documentation to a service notification in the Haas Service App.