

Technical Details



Liner Adapter Compatibility				
Lathe Model	Adapter Compatability Applies to Machines Built from...	Adapter Kit	Liner Kit	
ST-10, ST-10Y	July 2005 to Present	Liner Adapter 1.75 Haas Part Number 05-0207	LINER KIT 1.75	
ST-15, ST-15Y	October 2019 to Present	Liner Adapter 2.5 Haas Part number 05-0208	LINER KIT 2.5	
ST-20, ST-20Y	April 2019 to Present			
ST-25, ST-25Y	January 2018 to Present	Liner Adapter 3.0 Haas Part Number 05-0206	LINER KIT 3.0	
ST-30, ST-30Y, ST-30SS, ST-30SSY				
DS-30Y	November 2023 to Present			
None Gearbox	June 2020 to Present	Adapter included in the Liner Kit 4.0 12 05-0261 (Not sold sepearatly on haas tooling)	LINER KIT 3.0	
ST-28, ST-28Y				
ST-35, ST-35Y				

For machines built prior to the above dates and full Liner and Liner Adapter compatibility, click the link below

<https://www.haascnc.com/service/troubleshooting-and-how-to/reference-documents/spindle-liner-kit-reference-table---ad0022.html>

