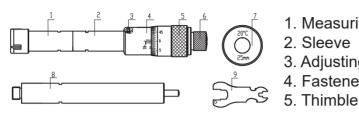


THREE-POINT INTERNAL **MICROMETERS INSTRUCTION MANUAL**



- 1. Measuring-head
 - 6. Ratchet 7. Setting ring
- 3. Adjusting screw
 - 8. Extension
- 4. Fastener sleeve
- 9. Spanner

USF

Once calibrated, lower the measuring head into the workpiece to measure through and blind holes. To extend the overall reach of the micrometer, simply install the extension rod.

ZERO SETTING

Before using, wipe off measuring faces and hole of setting ring with a dry, soft cloth. Use setting ring to calibrate zero position. If reading is not identical with setting ring value, the zero point must be set by following Procedure A:

Procedure A: Unlock adjusting screw, rotate fastener sleeve until reading is identical with setting ring. Lock adjusting screw

READING



CAUTIONS

- 1. Do not disassemble and drop the instrument.
- 2. Keep the instrument clean and dry.
- 3. Use ratchet to keep precision measuring.



The safety information given must be understood by any person using or maintaining these products.