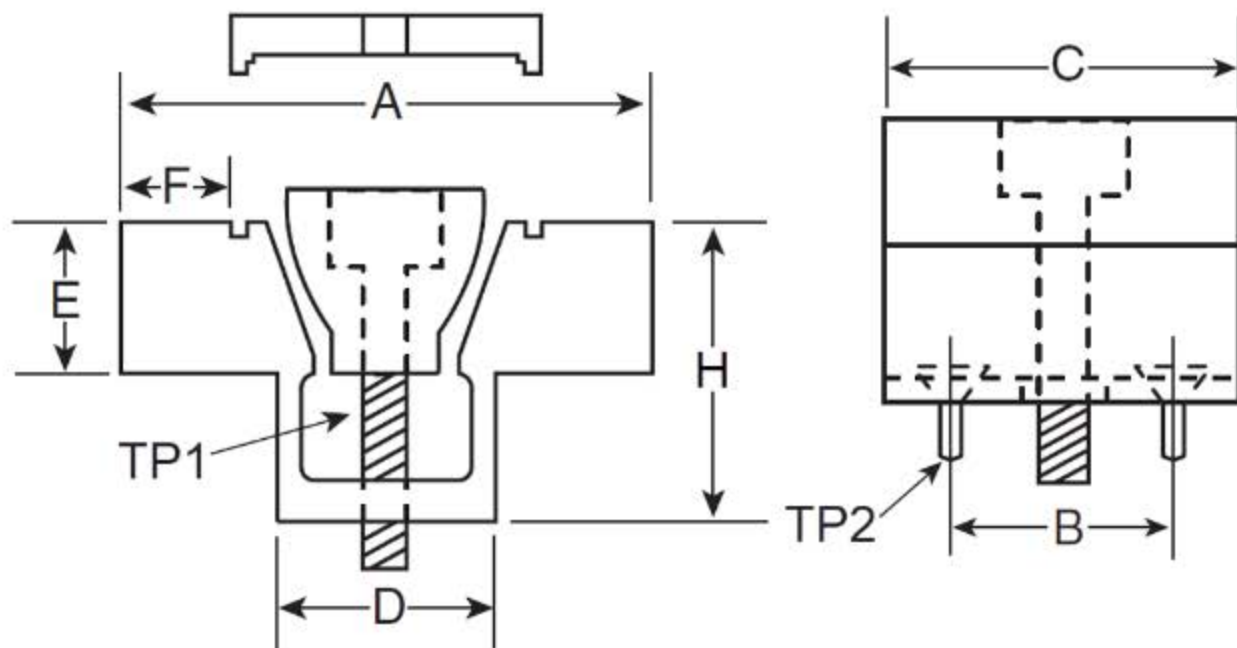


Haas Workholding by Mitee-Bite Products



Haas
F1 Team



Machinable Uniforce® Clamp Instructions

1. Determine the location of clamp using "A".
2. Drill and tap per Technical Specs.
3. Assemble clamp and slide lock-plate over "TP1," screw and tighten.
4. Machine clamp and stop at same time for precision fit.
5. Remove lock-plate, install workpieces and machine as required.

Note: Locking plate is used only to machine jaws, remove to clamp workpiece. When clamp is used to hold flat stock, use the locking plate to machine faces parallel.

A* - The distance needed between workpieces for clamp clearance, drill and tap mounting holes on the center of "A" dimension.

F* - The amount of machinable stock on jaws.

TP2* - Mounting screws included.