

30T Spindles - VF / VM

Spindle RPM	Drawbar Force (lbs.) [Newtons]	Drawbar Pressure (PSI) for 09-0571 [kg/cm ²]
30K RPM	600-900 [2669-4003]	387-581 [27-40]

30T Spindles - DT/DM

Spindle RPM	Drawbar Force (lbs.) [Newtons]	Drawbar Pressure (PSI) for 09-0571 [kg/cm ²]
10K, 12K, 15k, and *20K RPM (Machines built after 5/20/2019)	920-1420 [4092-6316]	594-916 [41-63]
**20K RPM (Machines built before 5/20/2019)	675-775 [3003-3447]	435-500 [30-34]

40T Spindles - VF, VM, EC and UMC Series

Spindle RPM	Drawbar Force (lbs.) [Newtons]	Drawbar Pressure (PSI) for 09-0572 [kg/cm ²]
All	1460-2300 [6494-10231]	942-1484 [65-102]

40T Spindles - DM Series

Spindle RPM	Drawbar Force (lbs.) [Newtons]	Drawbar Pressure (PSI) for 09-0572 [kg/cm ²]
All	920-1420 [4092-6316]	594-916 [41-63]

40T Spindles - Gantry Series

Spindle RPM	Drawbar Force (lbs.) [Newtons]	Drawbar Pressure (PSI) for 09-0572 [kg/cm ²]
All	780-1400 [3470-6228]	503-903 [35-62]

40T Spindles - TM, MM, SMM

Spindle RPM	Drawbar Force (lbs.) [Newtons]	Drawbar Pressure (PSI) for 09-0572 [kg/cm ²]
All	780-1400 [3470-6228]	503-903 [35-62]

50T Spindles - VF / EC

Spindle RPM	Drawbar Force (lbs.) [Newtons]	Drawbar Pressure (PSI) for 09-0573 [kg/cm ²]
All	2810-4400 [12499-19572]	1813-2839 [125-196]