

## Vise Clamping Force Chart

Haas Part Number	Torque		Clamping Force	
	Ft·lbs	N·m	lbf	kN
05-0002	10	13.5	660	2.9
	20	27.1	1540	6.9
	30	40.7	2420	10.8
	40	54.2	3300	14.7
	50	67.8	4180	18.6
	60	81.3	5060	22.5