

Clamping Force Pounds

Haas Part Number	Torque		Clamping Force	
	Ft·lbs	N·m	lbf	kN
05-0181	10	13.5	1540	6.8
	20	27.1	2500	11.1
	30	40.7	3350	14.9
	40	54.2	4300	19.1
	50	67.8	5750	25.6
	60	81.3	6850	30.5
	70	94.9	7450	33.1