

## Clamping Force Pounds

Haas Part Number	Torque		Clamping Force	
	Ft·lbs	N·m	lbf	kN
05-0182	10	13.5	1000	4.4
	20	27.1	2100	9.3
	30	40.7	3100	13.8
	40	54.2	4000	17.8
	50	67.8	4950	22.0
	60	81.3	5850	26.0