

## Clamping Force Pounds

Haas Part Number	Torque		Clamping Force	
	Ft·lbs	N·m	lbf	kN
05-0406	10	13.5	600	2.7
	20	27.1	1000	4.4
	30	40.7	1600	7.1
	40	54.2	2000	8.9
	50	67.8	2600	11.6
	60	81.3	3450	15.3
	70	94.9	4050	18.0
	80	108.5	5100	22.7
	90	122	6150	27.4
	100	13.6	6550	29.1