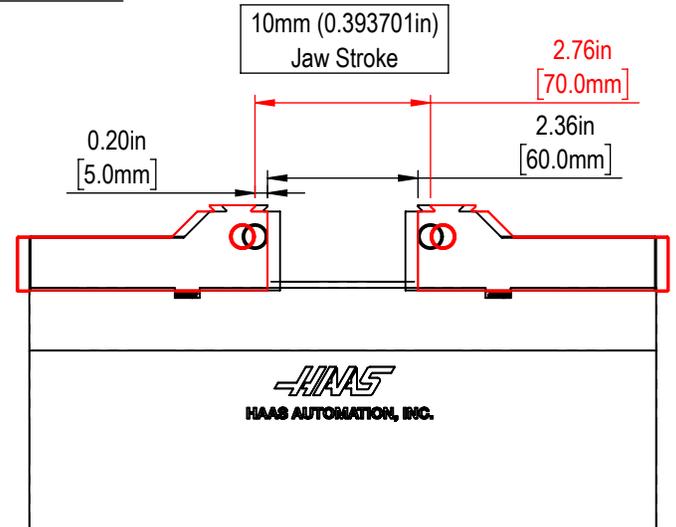
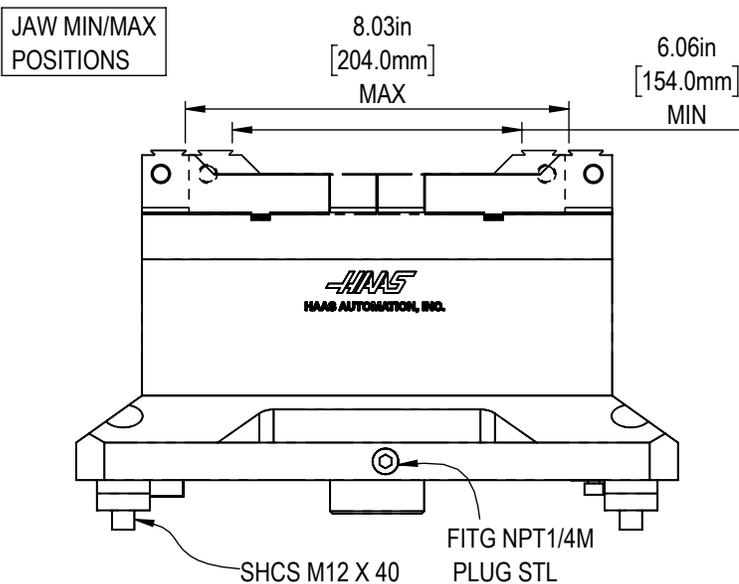
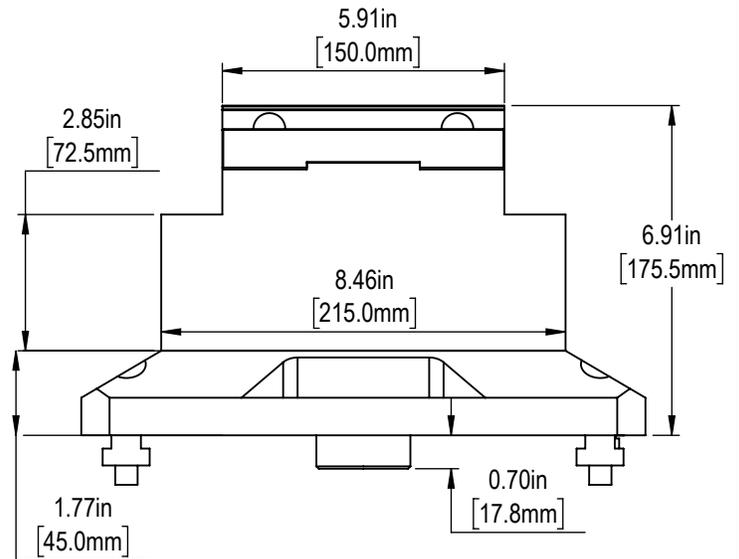
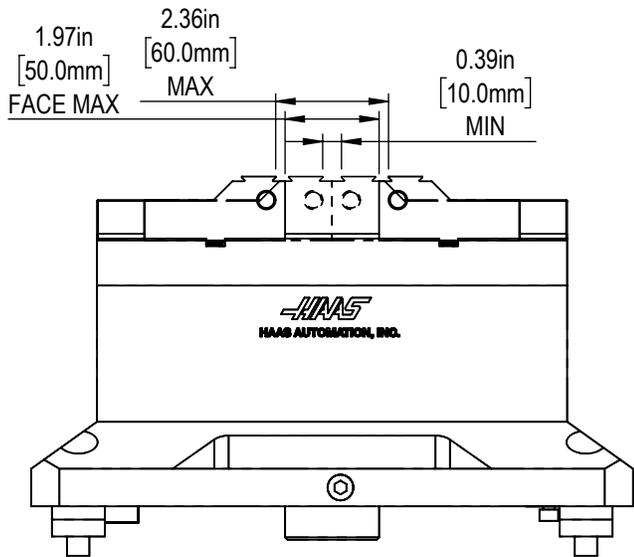
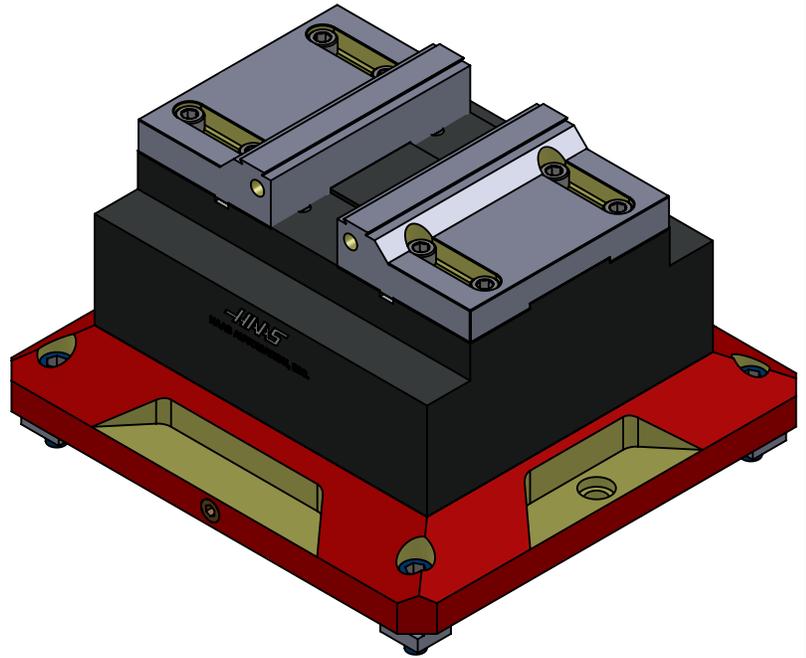
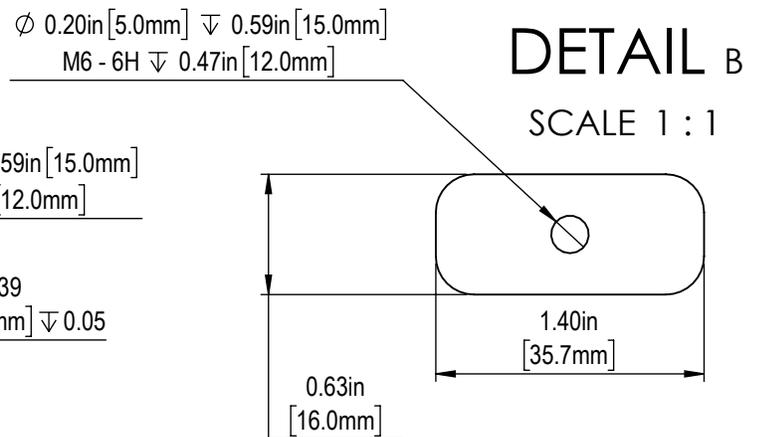
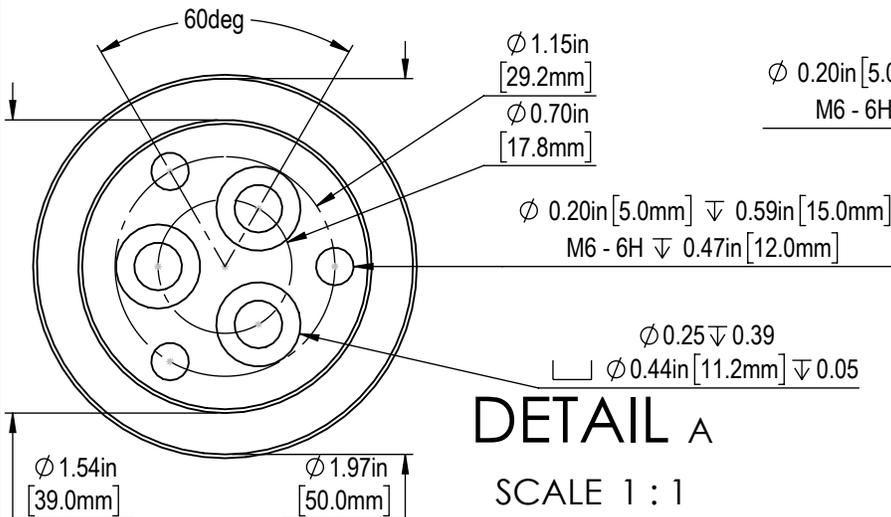
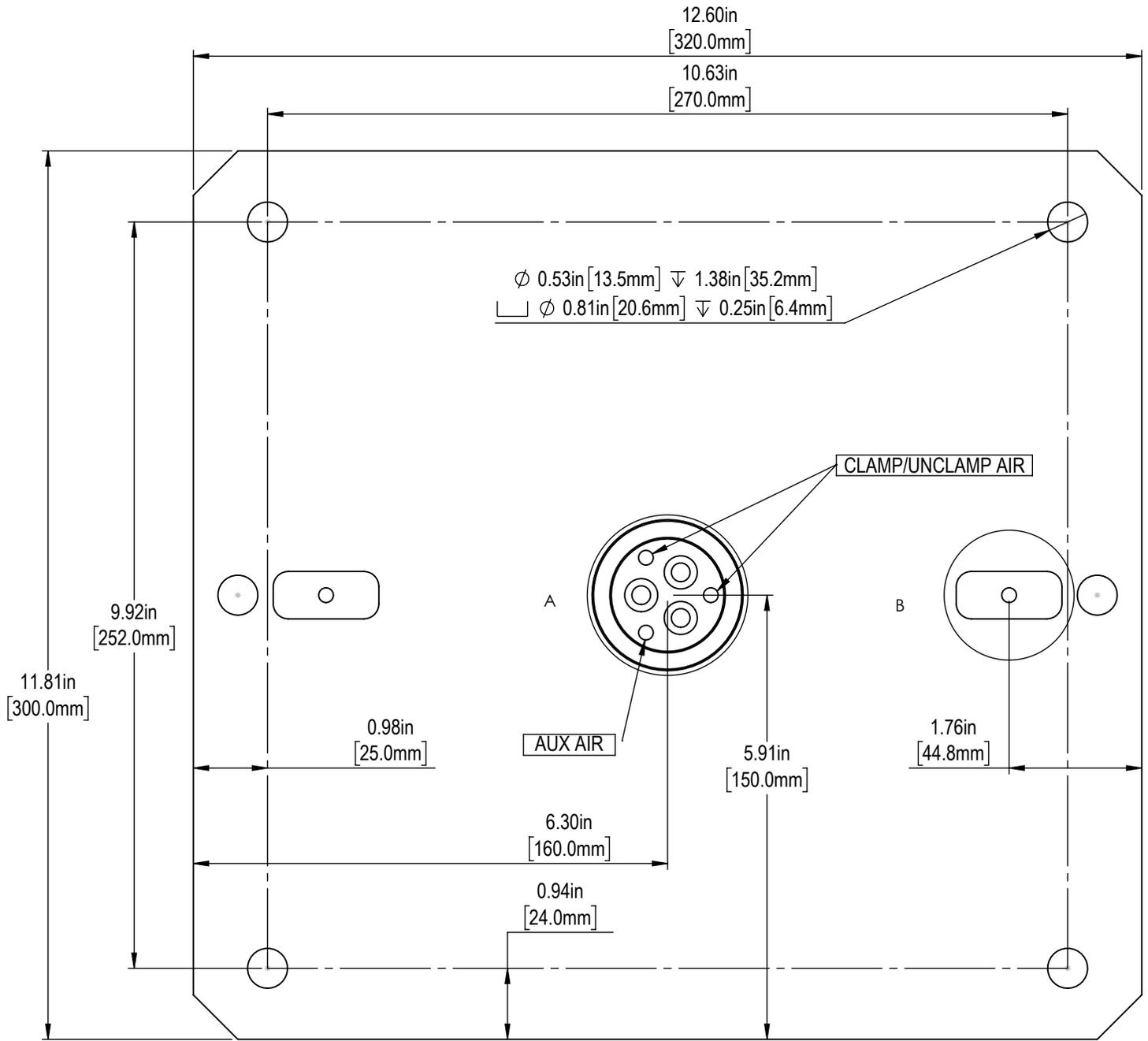


CLAMPING FORCE:
5600 LBS (24.9KN) AT 100 PSI (6.8 BAR)
6750 LBS (30KN) AT 140 PSI (9.7 BAR)

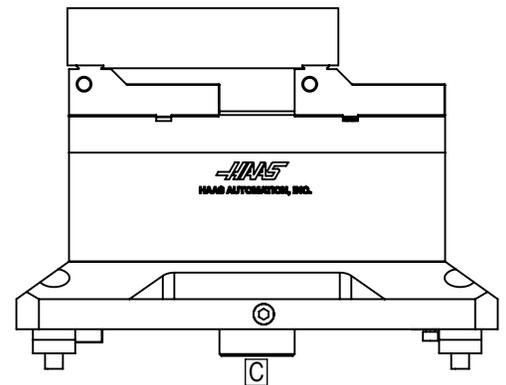
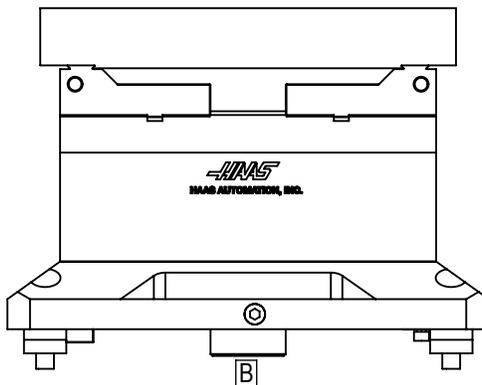
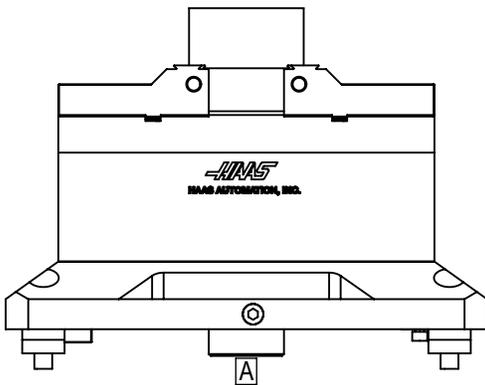
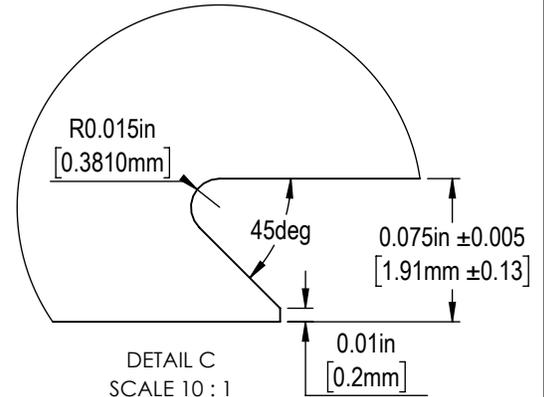
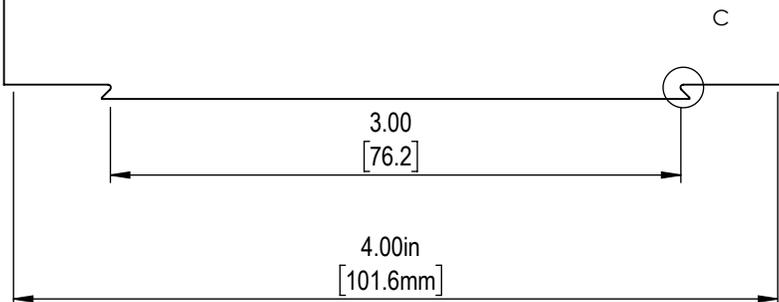


*Due to continual product improvements, dimensions are subject to change without notice



*Due to continual product improvements, dimensions are subject to change without notice

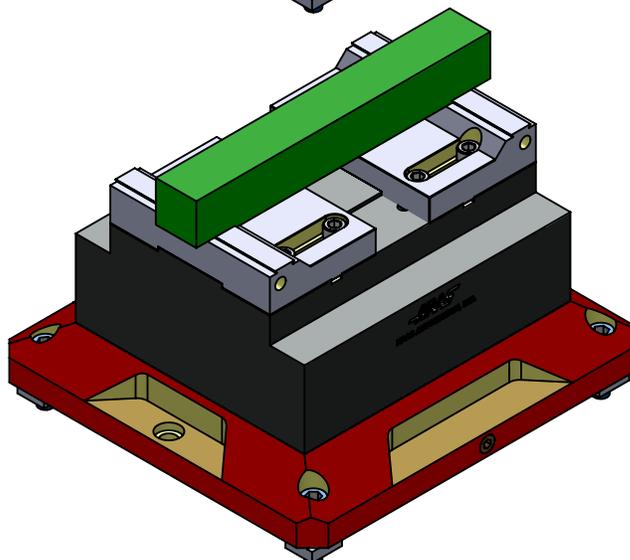
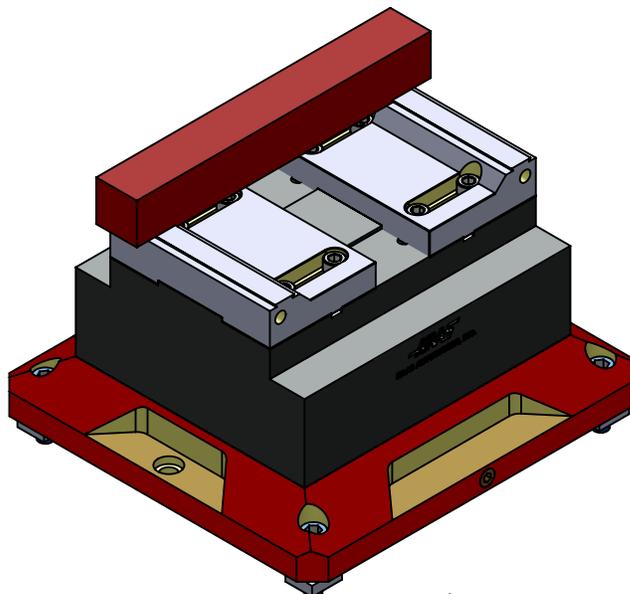
Dovetail width is recommended
to be 75% of material width



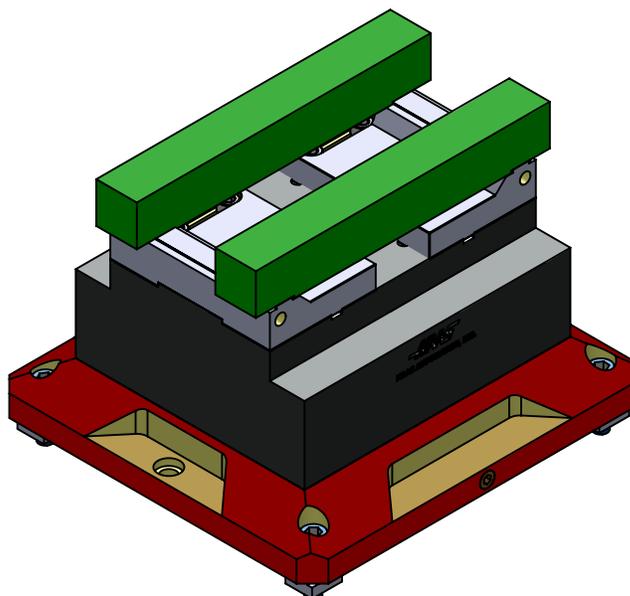
- Note:
1. Off centered clamping is not allowed. Workpiece must be centered or balanced on opposite side or damage will occur.
 2. Jaw stroke =5mm per side, 10mm total.
 3. Vise Clamping Range:
 - [A] Both Jaws Inward 0.4 - 1.6in [10-40mm]
 - [B] Both Jaws Outward 3.9-6.7in [99-170mm]
 - [C] One Jaw Inward, One Jaw Outward 2.2-5.6in [56-142mm]

Note: Dovetail clamping is not required, but can be utilized for more secure clamping as needed

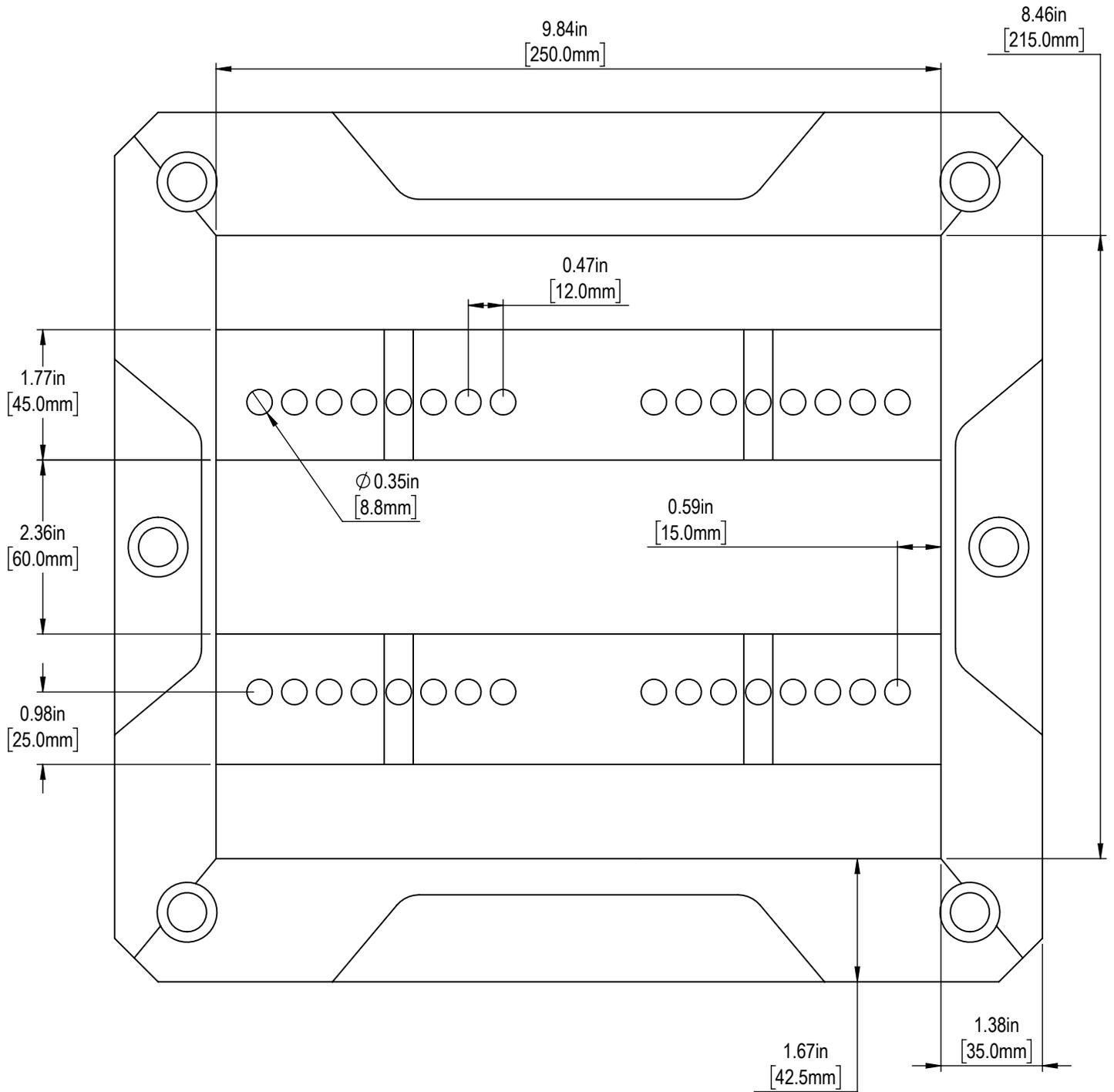
Incorrect

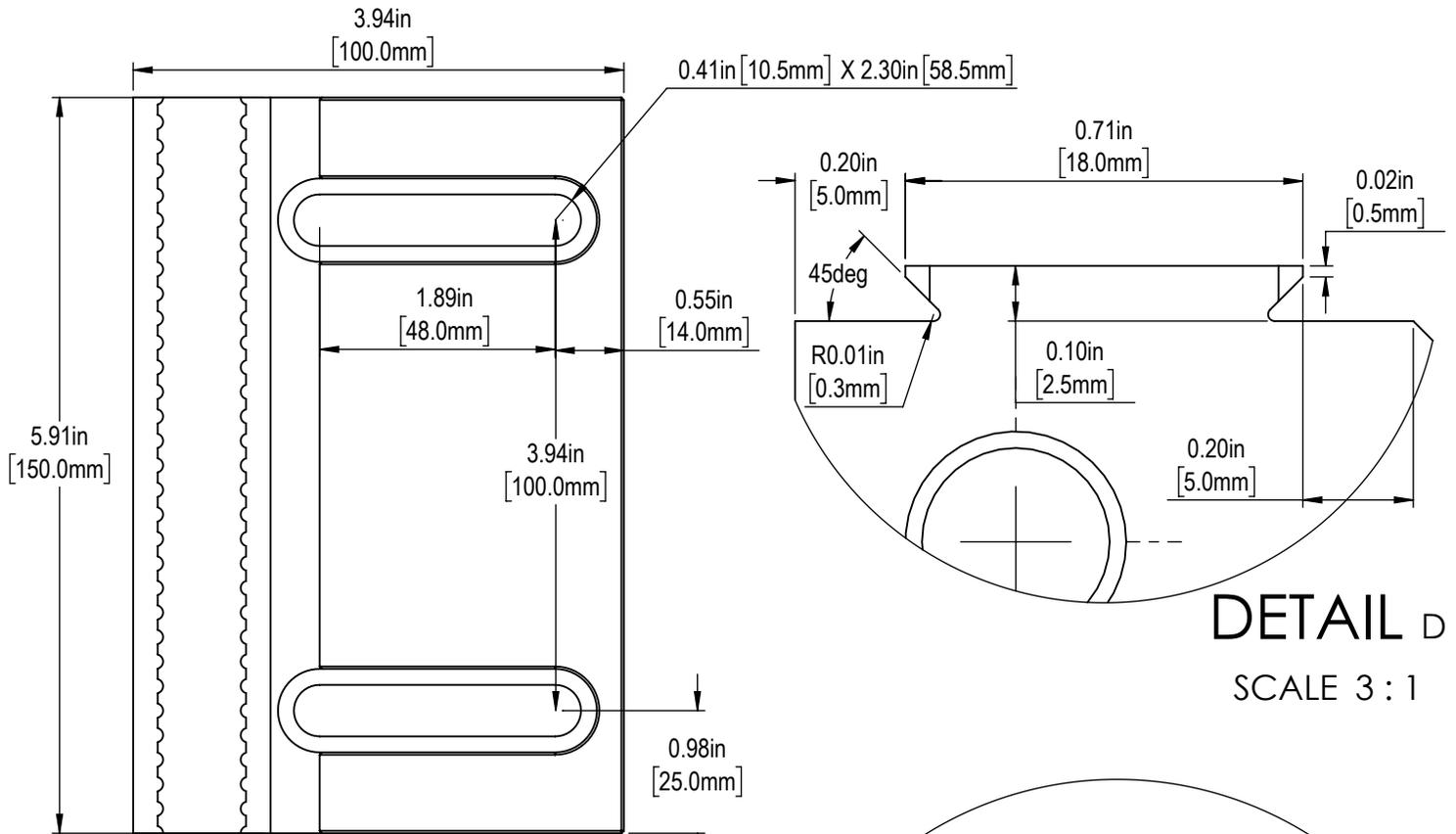


Correct

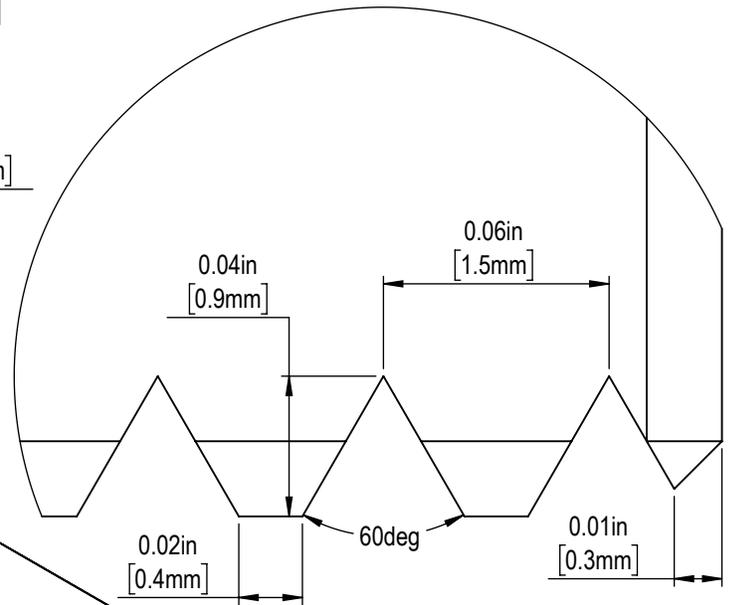
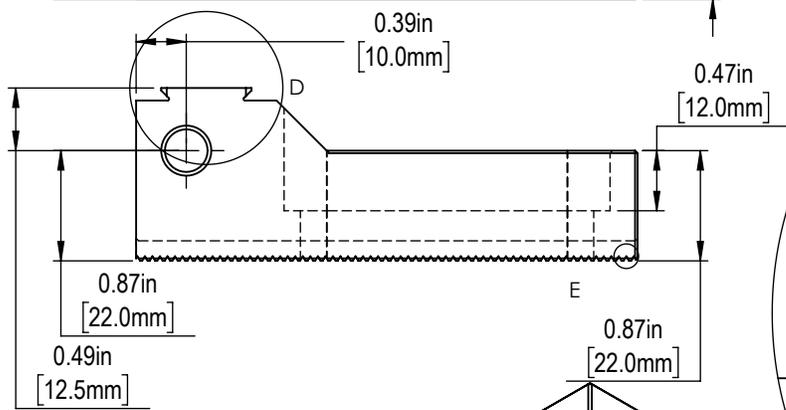


Warning: Off-centered clamping will result in damage to vise not covered under warranty



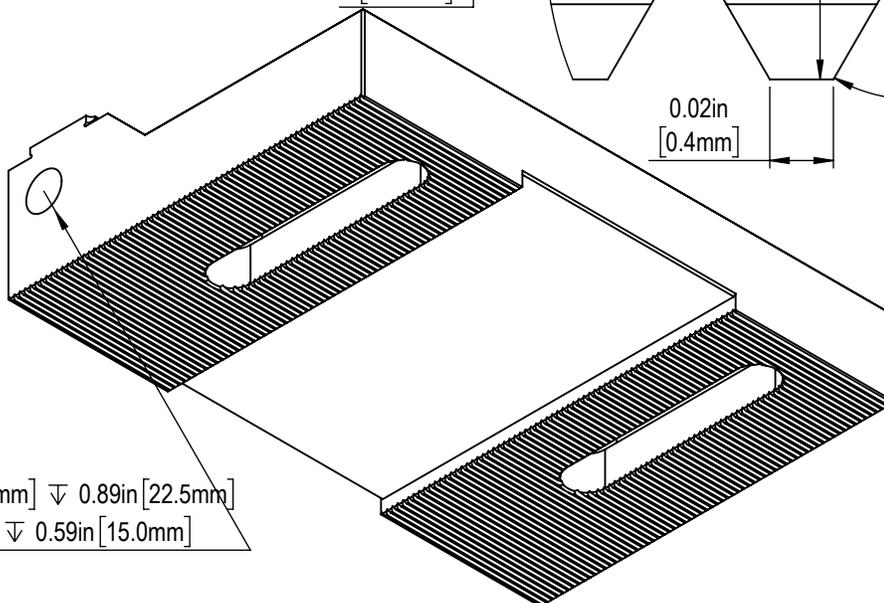


DETAIL D
SCALE 3 : 1



DETAIL E
SCALE 20 : 1

2 x \varnothing 0.33in [8.5mm] ∇ 0.89in [22.5mm]
M10x1.5 - 6H ∇ 0.59in [15.0mm]



HARDENED TO 54-58 RC