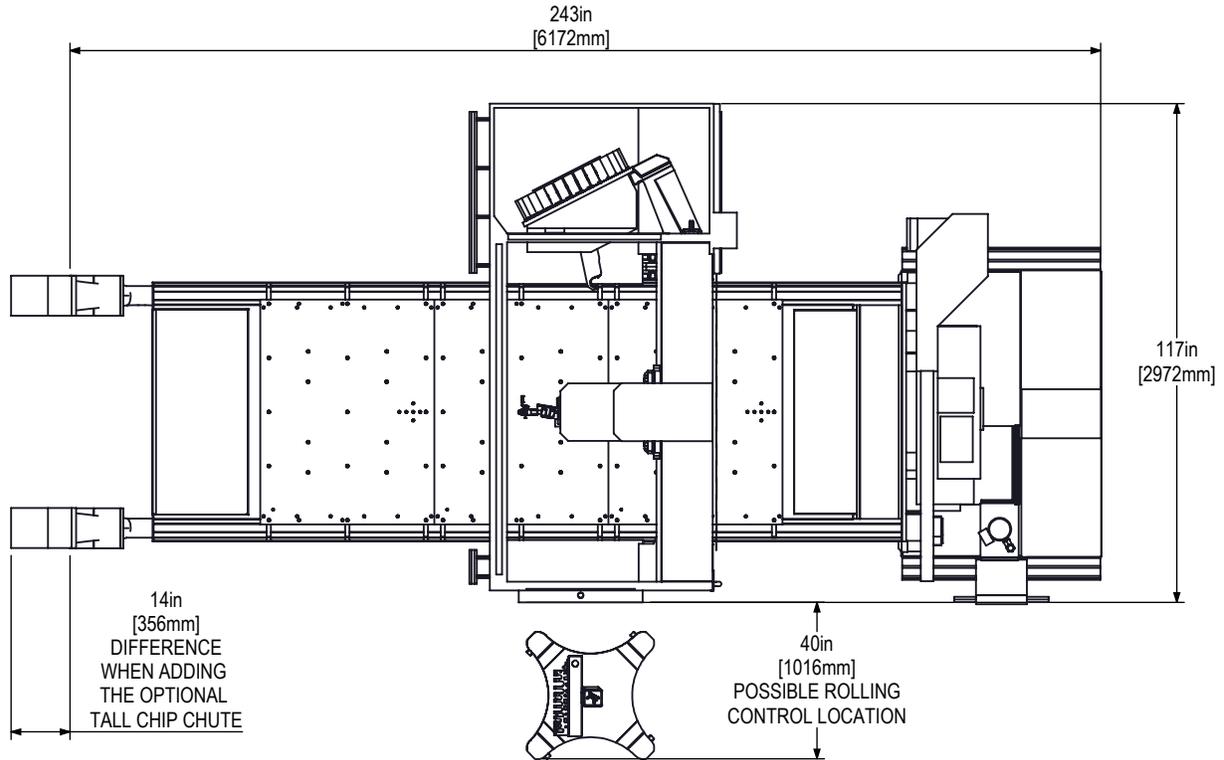
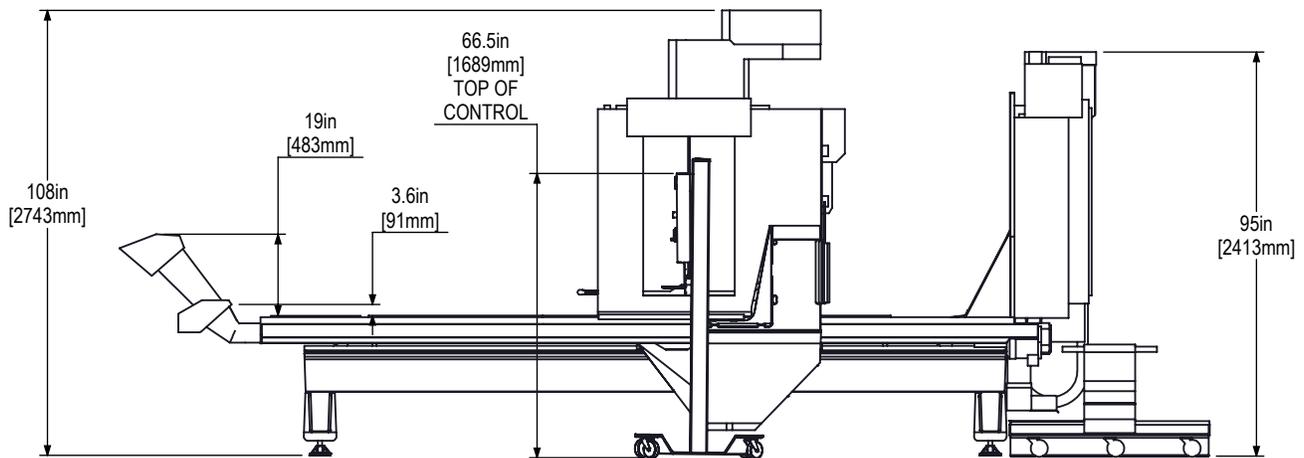


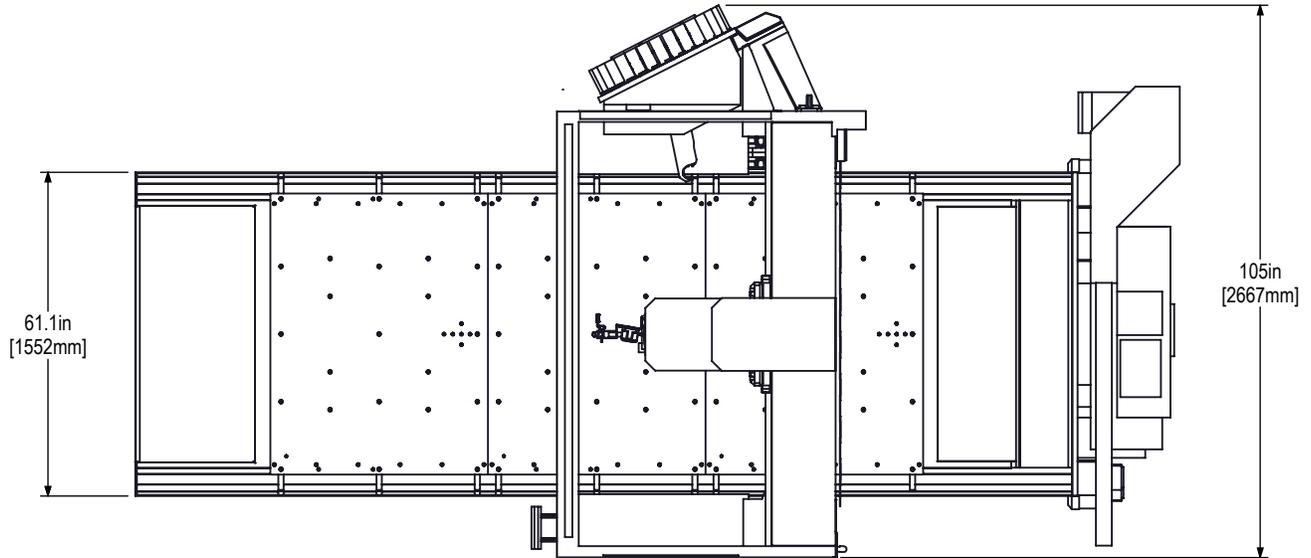
TOP VIEW - OPERATIONAL LENGTH AND WIDTH



RIGHT VIEW - OPERATIONAL HEIGHT

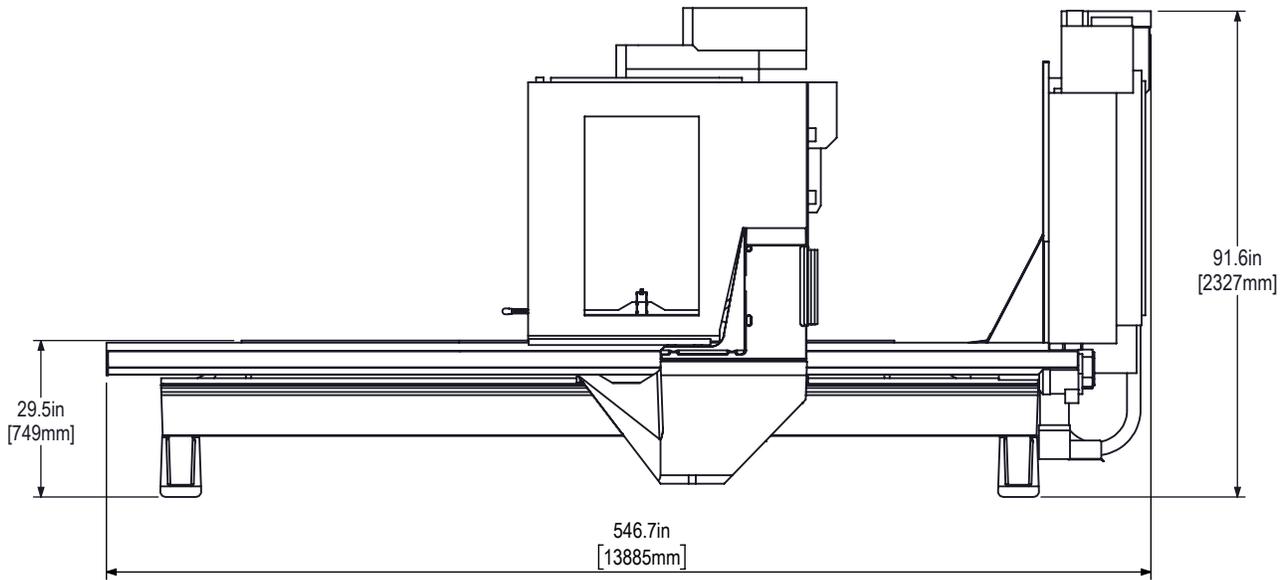


TOP VIEW



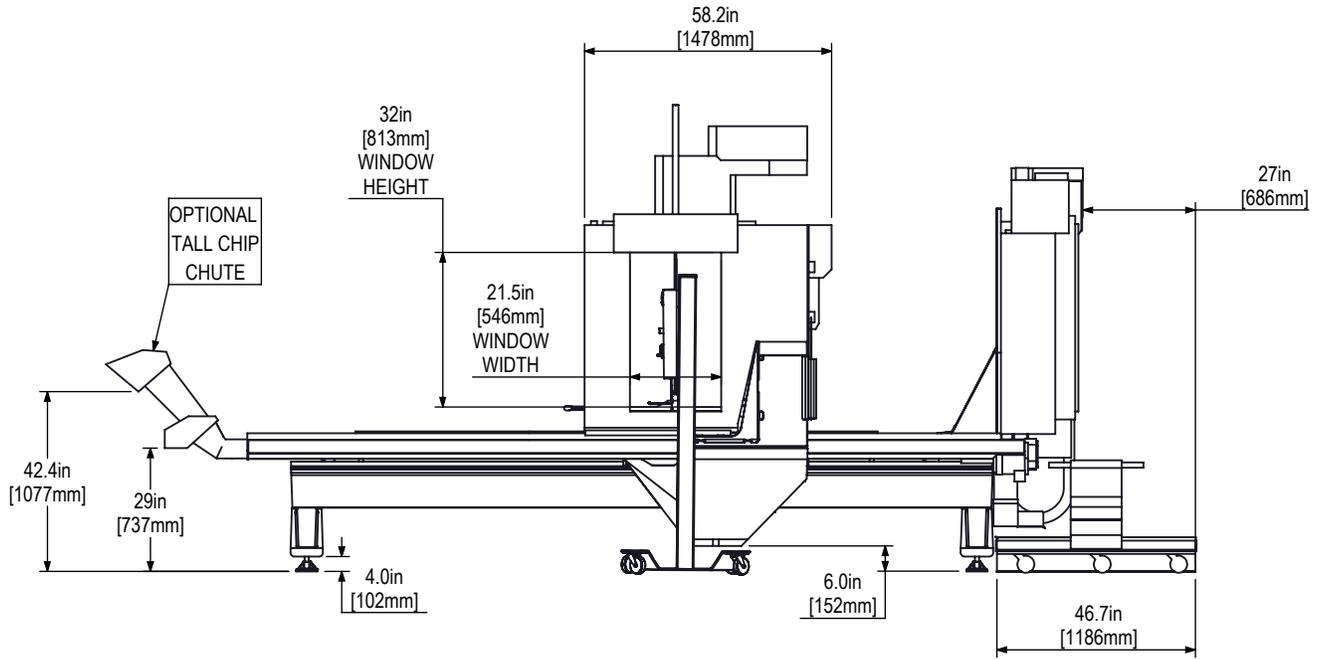
DIMENSIONS GIVEN ARE AS MACHINE SHIPS - SOME SHEETMETAL REMOVED

FRONT VIEW

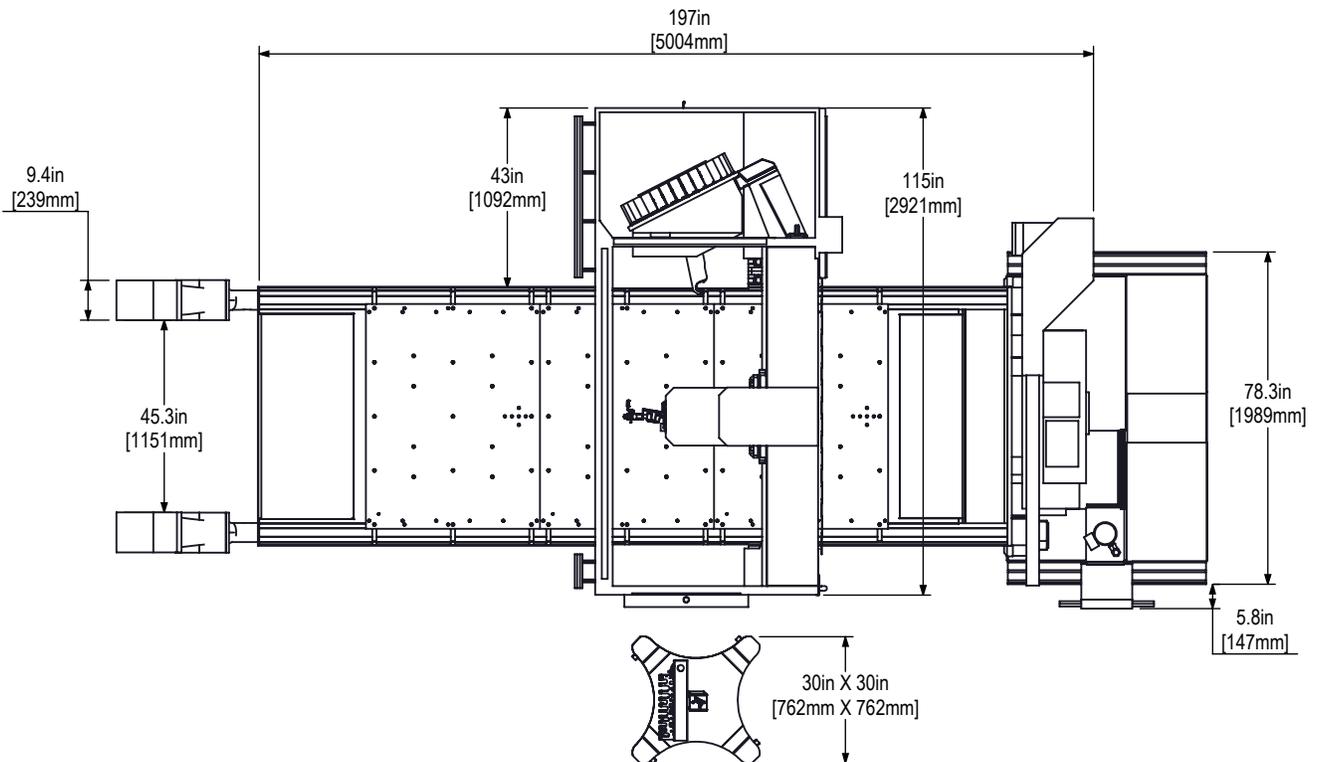


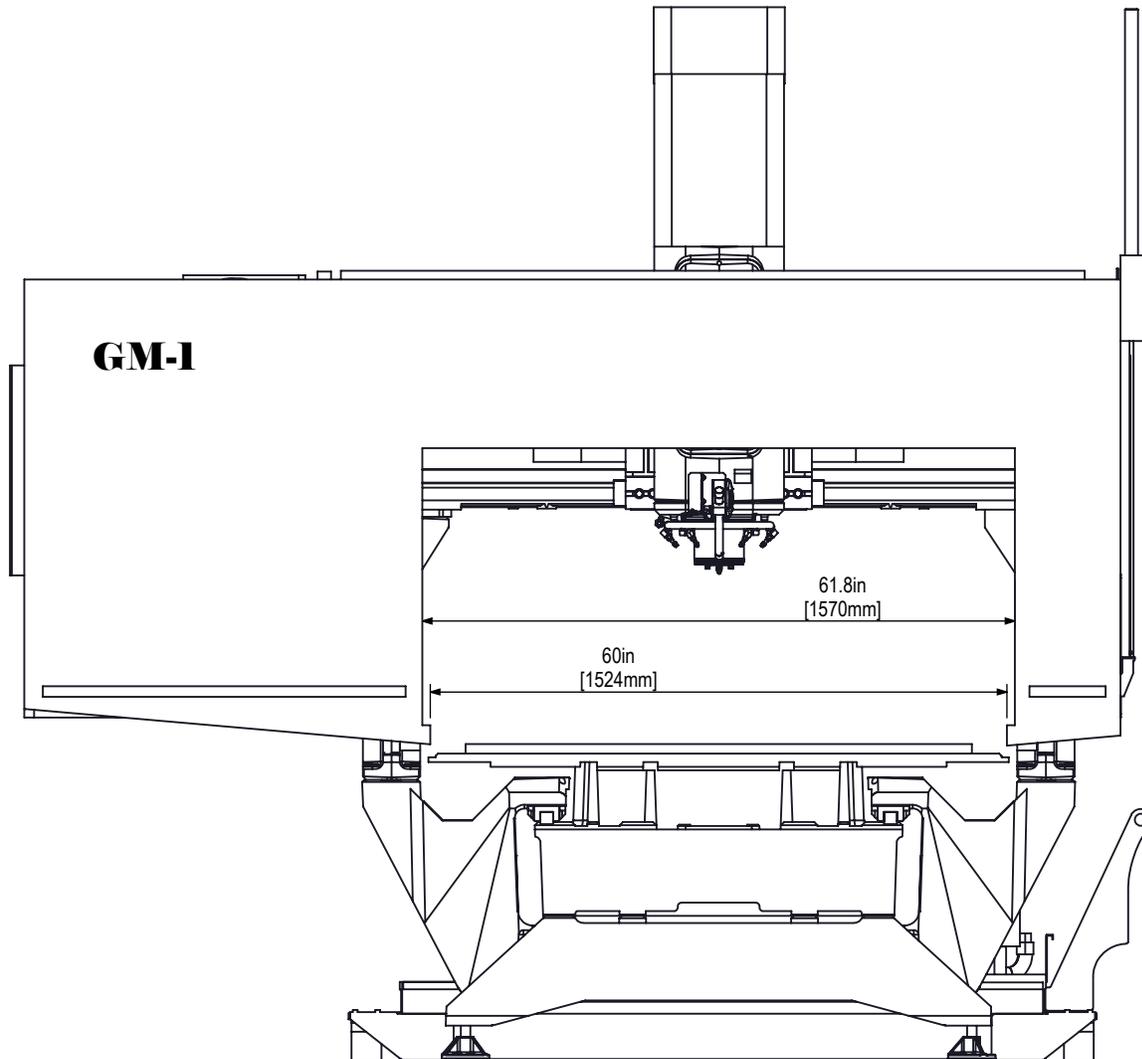
DIMENSIONS GIVEN ARE OFF OF THE PALLET AND WITHOUT LEVELING FEET

OPERATOR VIEW



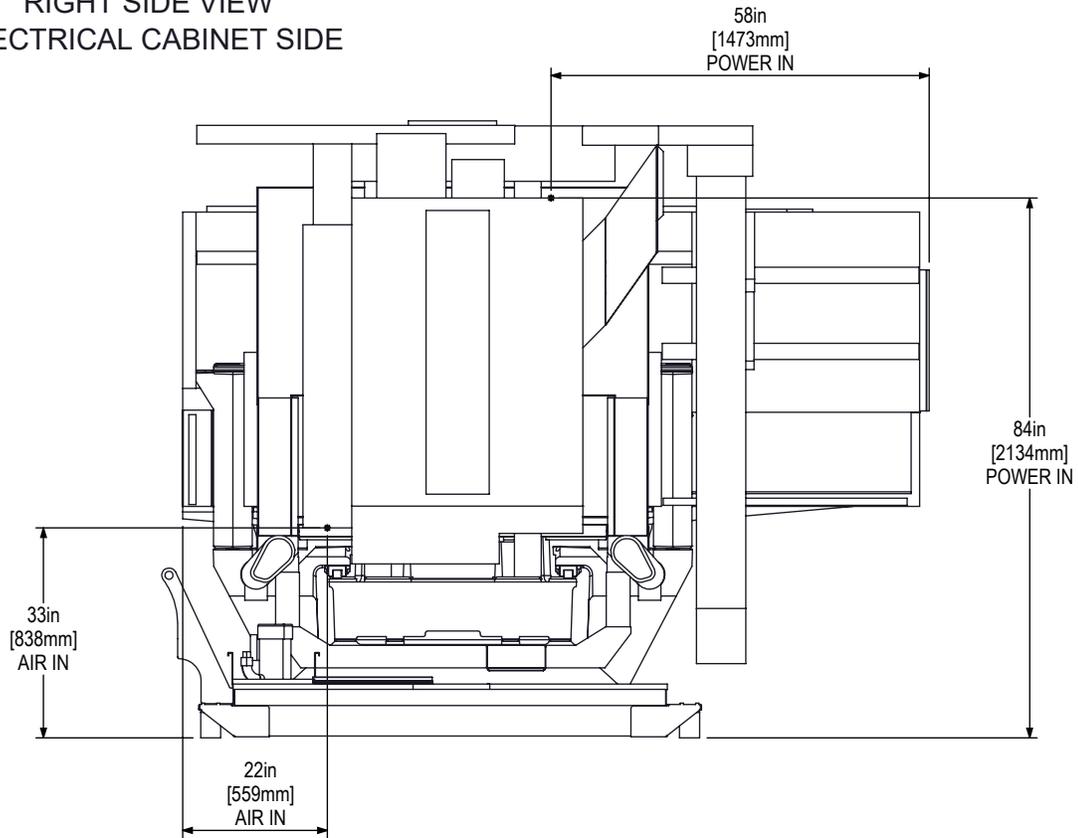
TOP VIEW





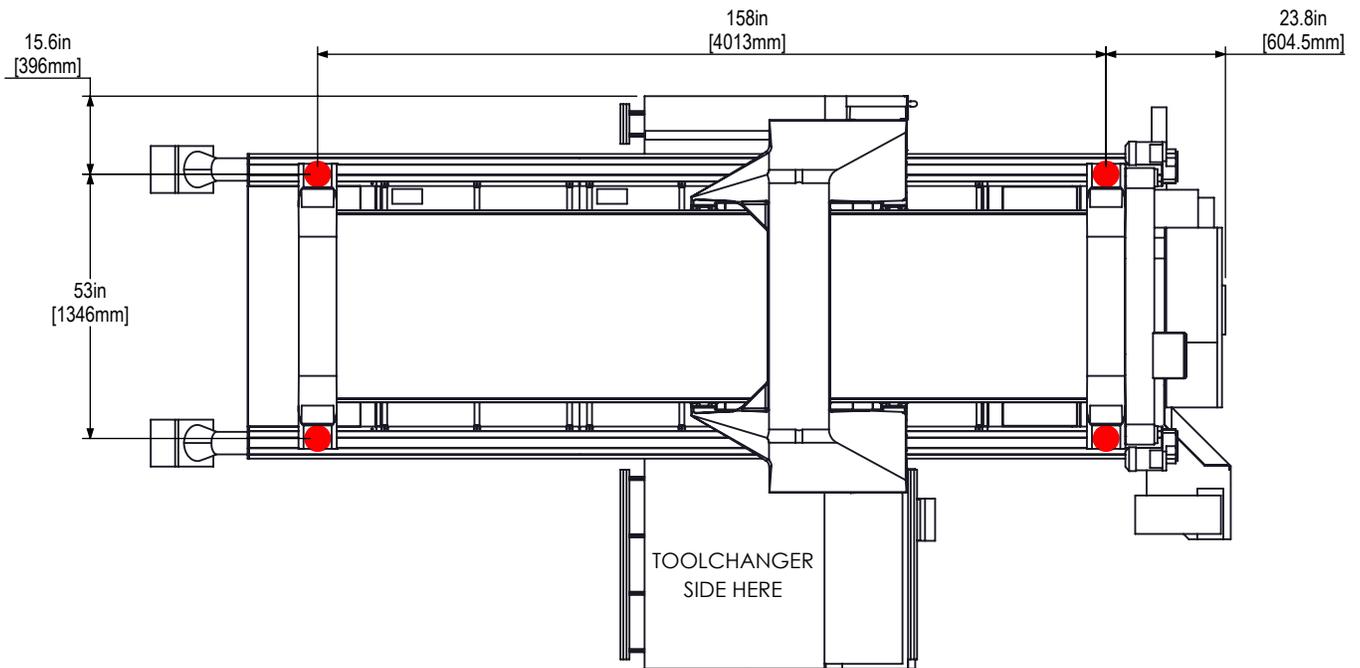
IF THE PART IS RAISED 2.5 INCHES (63.5MM) FROM THE
TABLE TOP, A PART MEASURING 61.8 INCHES (1570mm)
WIDE, MAY BE CLEARED THRU THE COLUMNS.

RIGHT SIDE VIEW
ELECTRICAL CABINET SIDE



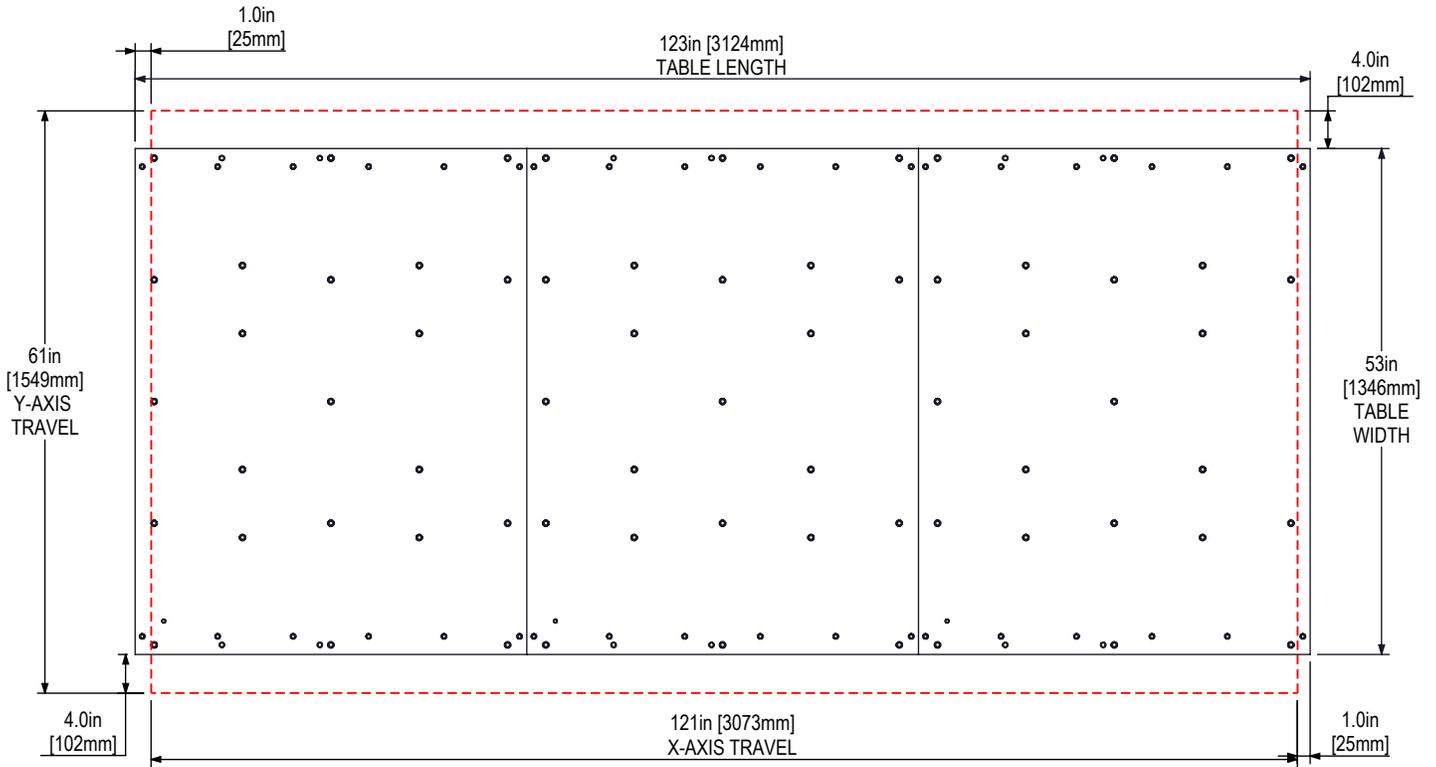
MACHINE MUST BE PLACED ON A SINGLE CONTINUOUS CONCRETE SLAB. SLAB MUST EXTEND 12in [305mm] BEYOND LEVELING PAD LOCATIONS IN ALL DIRECTIONS

BOTTOM VIEW - ANCHORING NOT REQUIRED



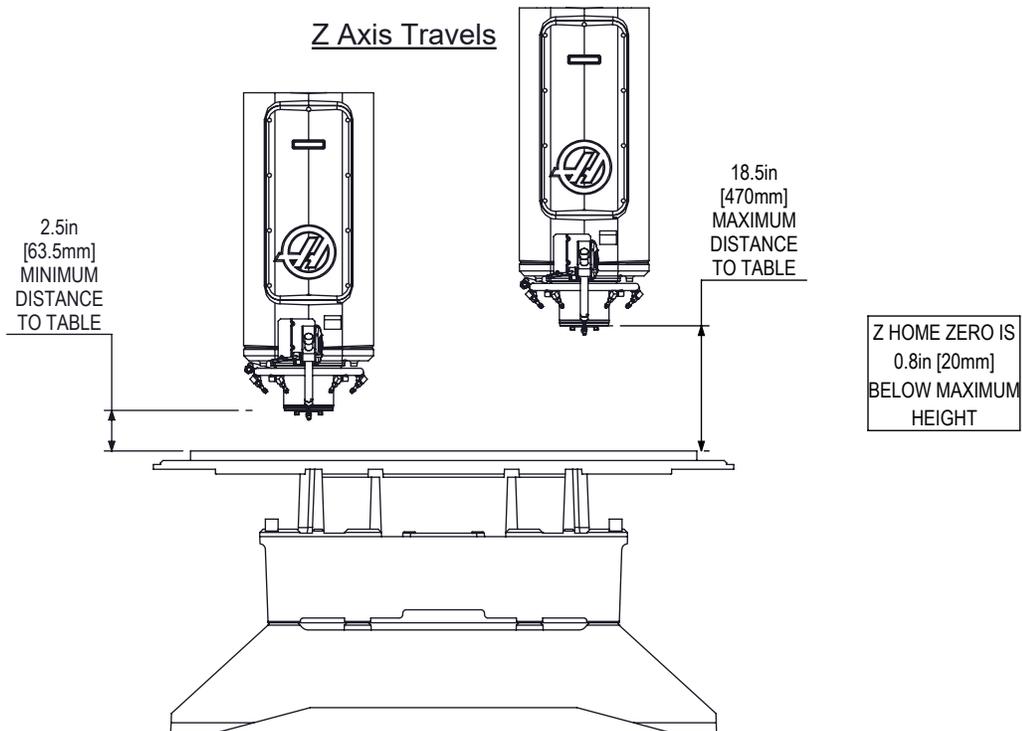


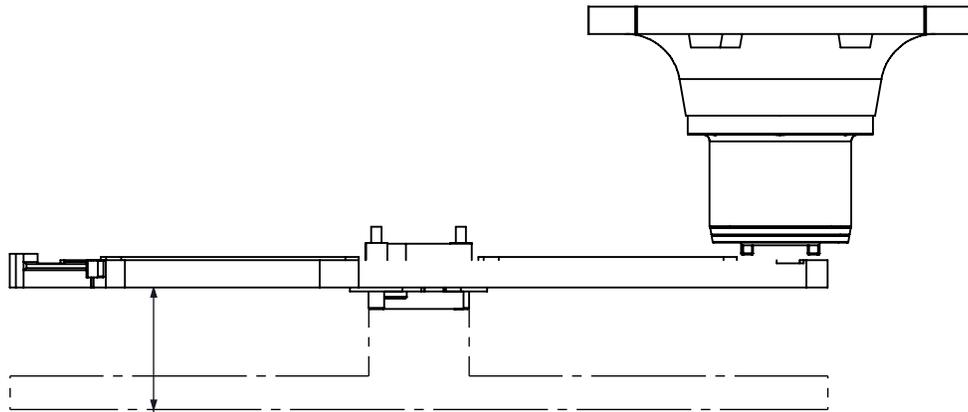
X & Y Axis Clearance



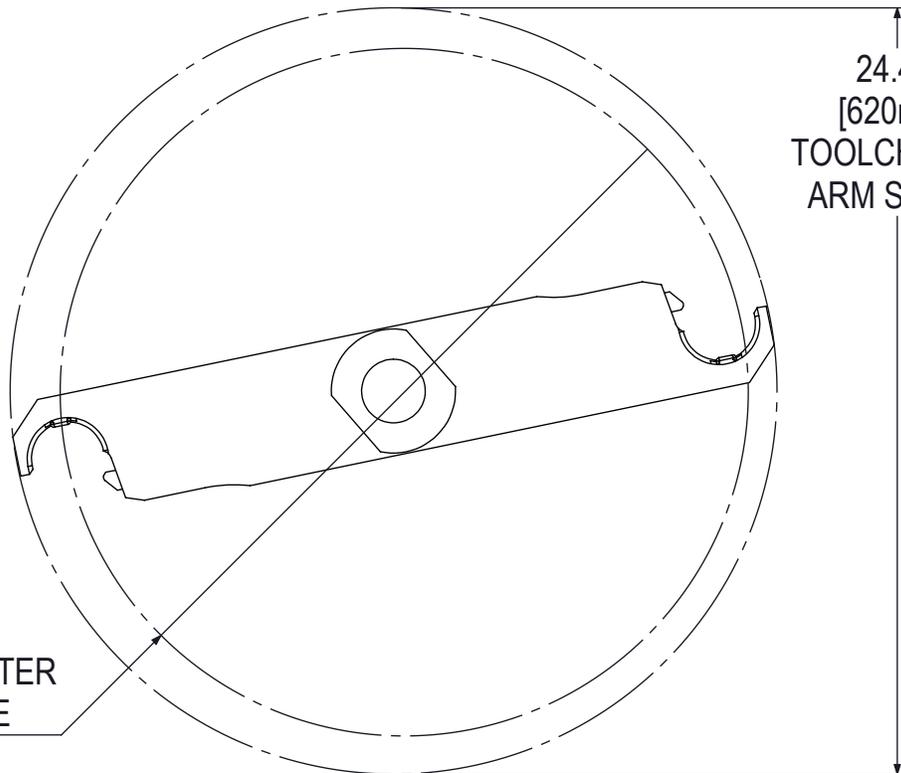
X AND Y HOME ZERO IS BOTTOM RIGHT CORNER OF TRAVEL BOX

Z Axis Travels





4.5in
[114mm]
DROP DISTANCE
DURING TOOL CHANGE



20.9in
[531mm]
SWING DIAMETER
AT SPINDLE

24.4in
[620mm]
TOOLCHANGE
ARM SWING

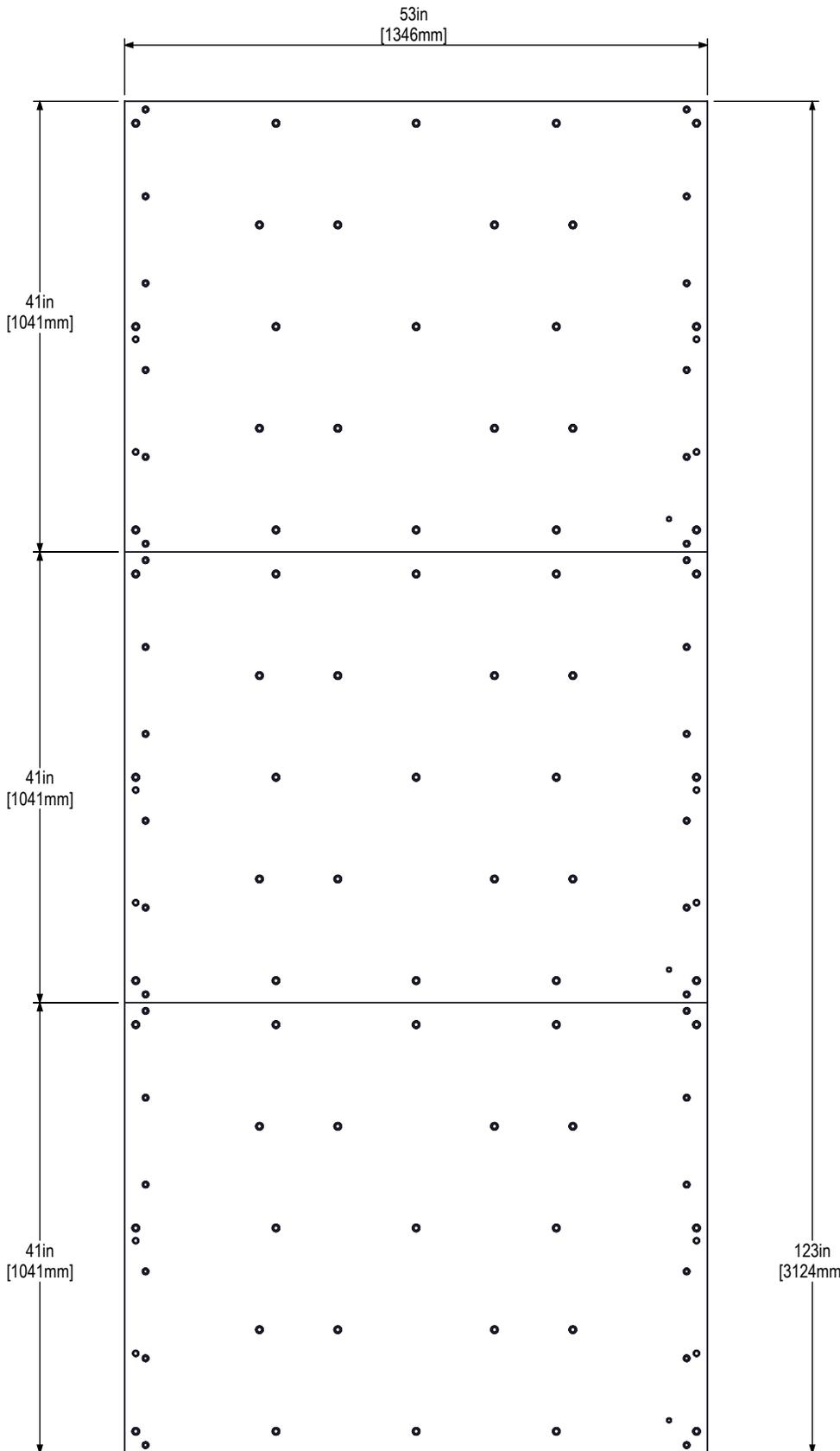


TABLE HAS 3
SECTIONS TOTAL

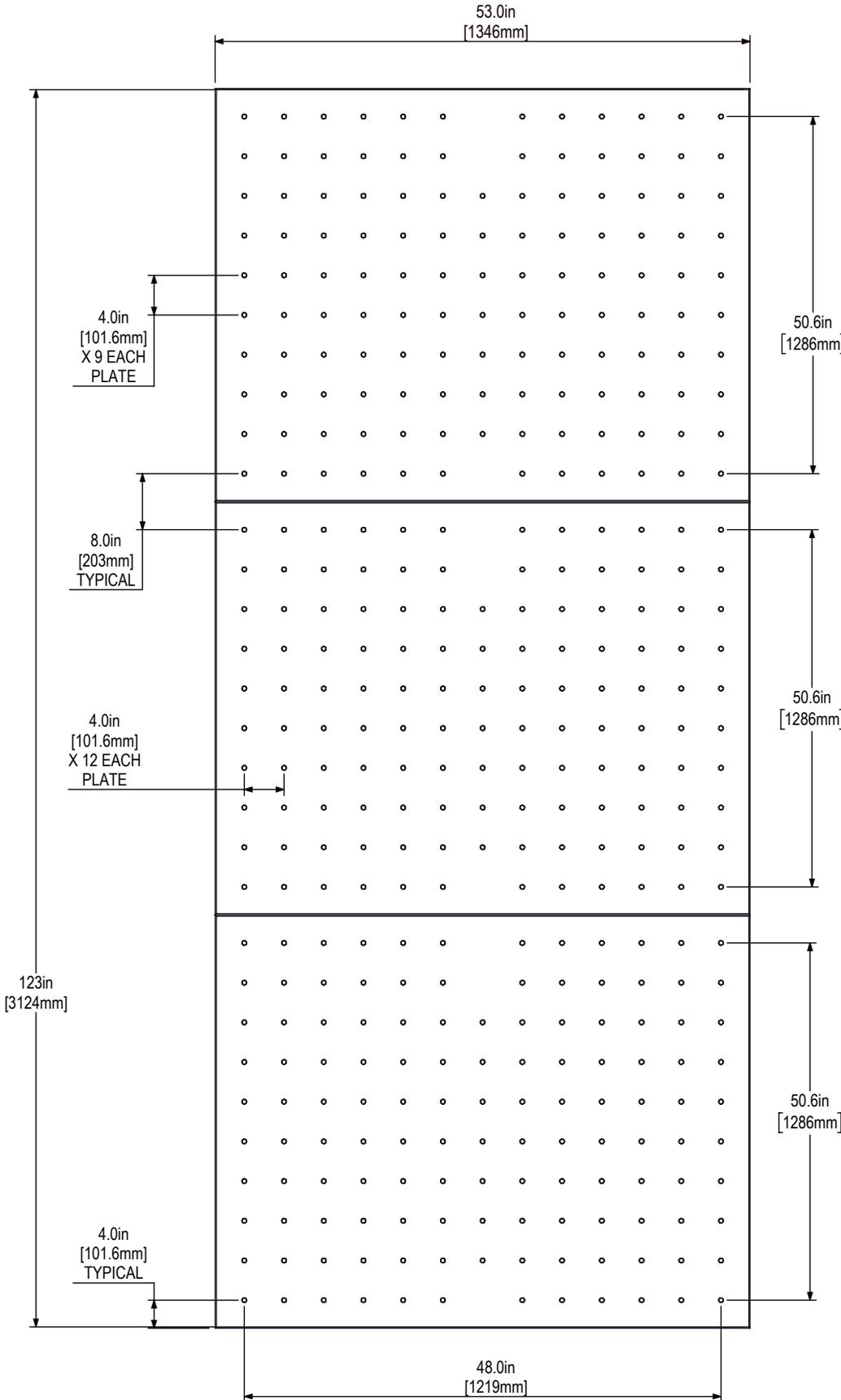
TABLE THICKNESS
1in [25.4mm]

DRILL AND TAP
AS NEEDED FOR
CUSTOM
WORKHOLDING

**DO NOT
DRILL THRU**

THERE ARE NO
HOLE LOCATION
LIMITATIONS

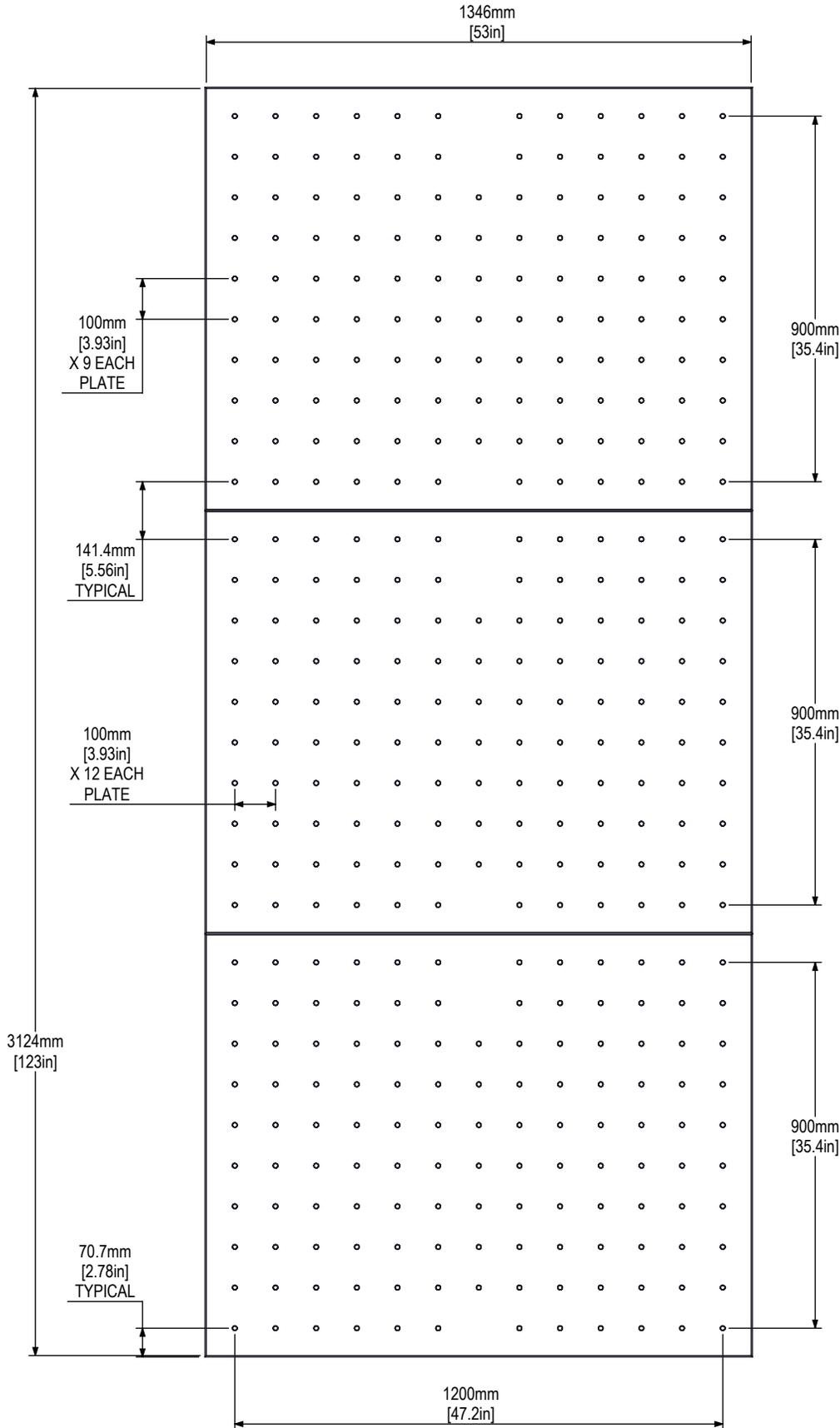
EXISTING HOLES
ARE NOT AVAILABLE
FOR WORKHOLDING



ALL THREADED HOLES
ARE 1/2-13 UNC - 2B
∇ 0.7in [17.78mm]

127 THREADED
HOLES PER PLATE

TABLE THICKNESS
IS 1.0in [25.4mm]



ALL THREADED HOLES
ARE M12 X 1.75 - 6H
▽ 17.78mm [0.70in]

127 THREADED
HOLES PER PLATE

TABLE THICKNESS
IS 25.4mm [1.0in]