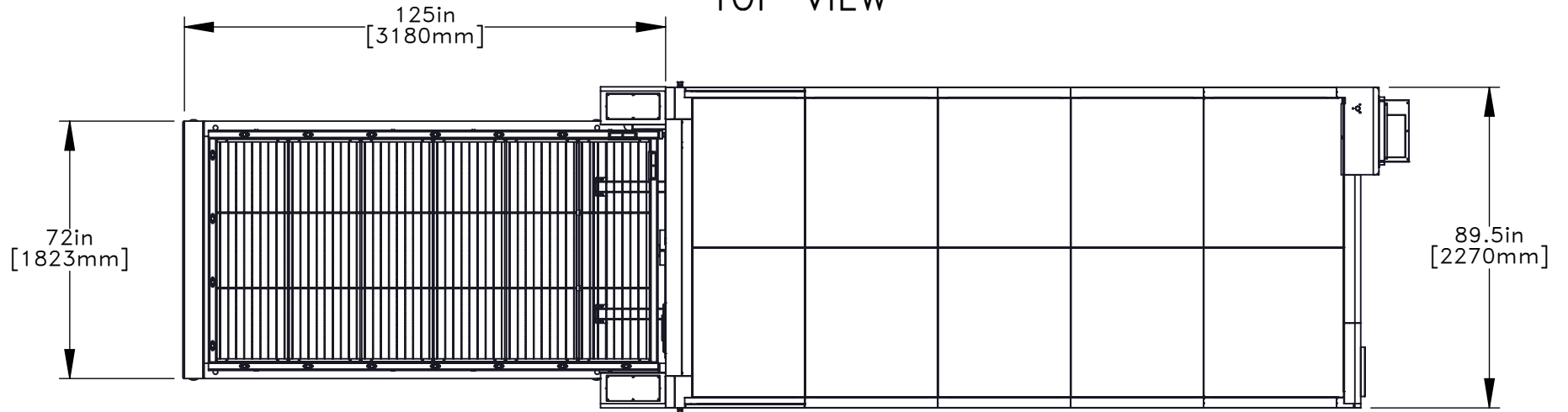
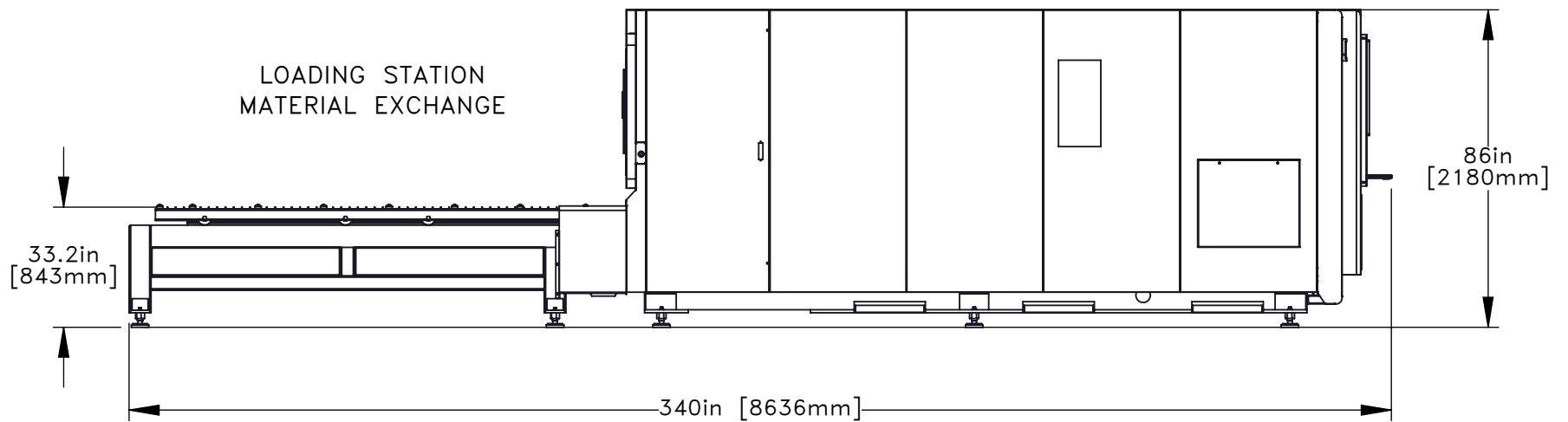




TOP VIEW



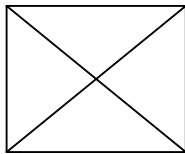
SIDE VIEW



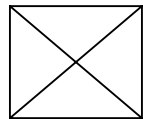
MINIMUM 24in [610mm] RECCOMENDED SIDE TO SIDE SPACE BETWEEN SUPPORT EQUIPMENT BELOW

WALL SPACE

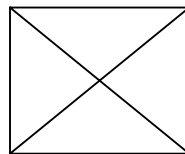
AIR  
COMPRESSOR  
&  
DRYER



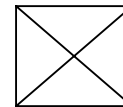
DUST  
EXTRACTION



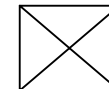
LASER  
GENERATOR & AIR  
CONDITIONING  
UNIT



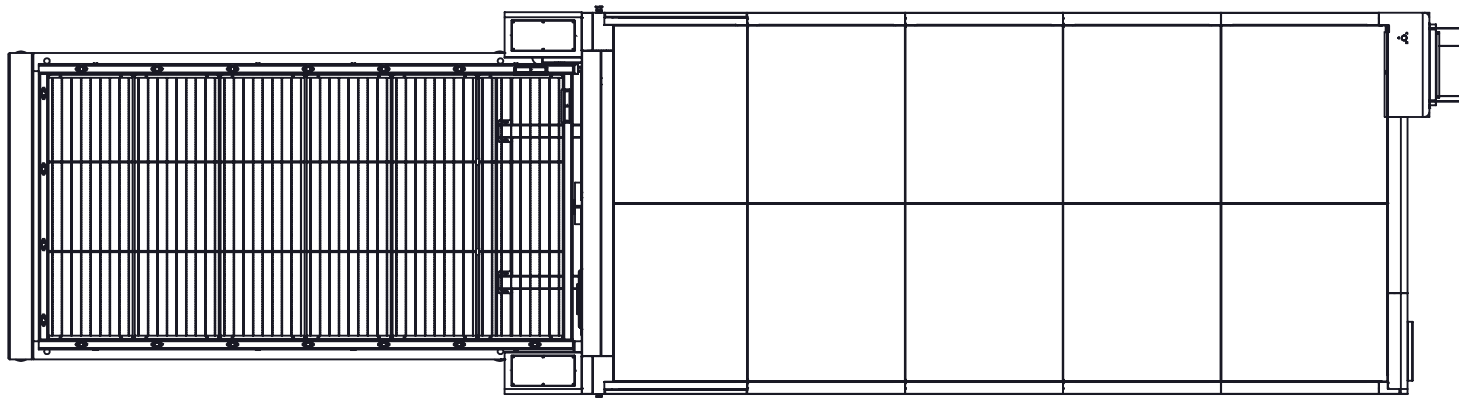
WATER  
CHILLER



TRANSFORMER

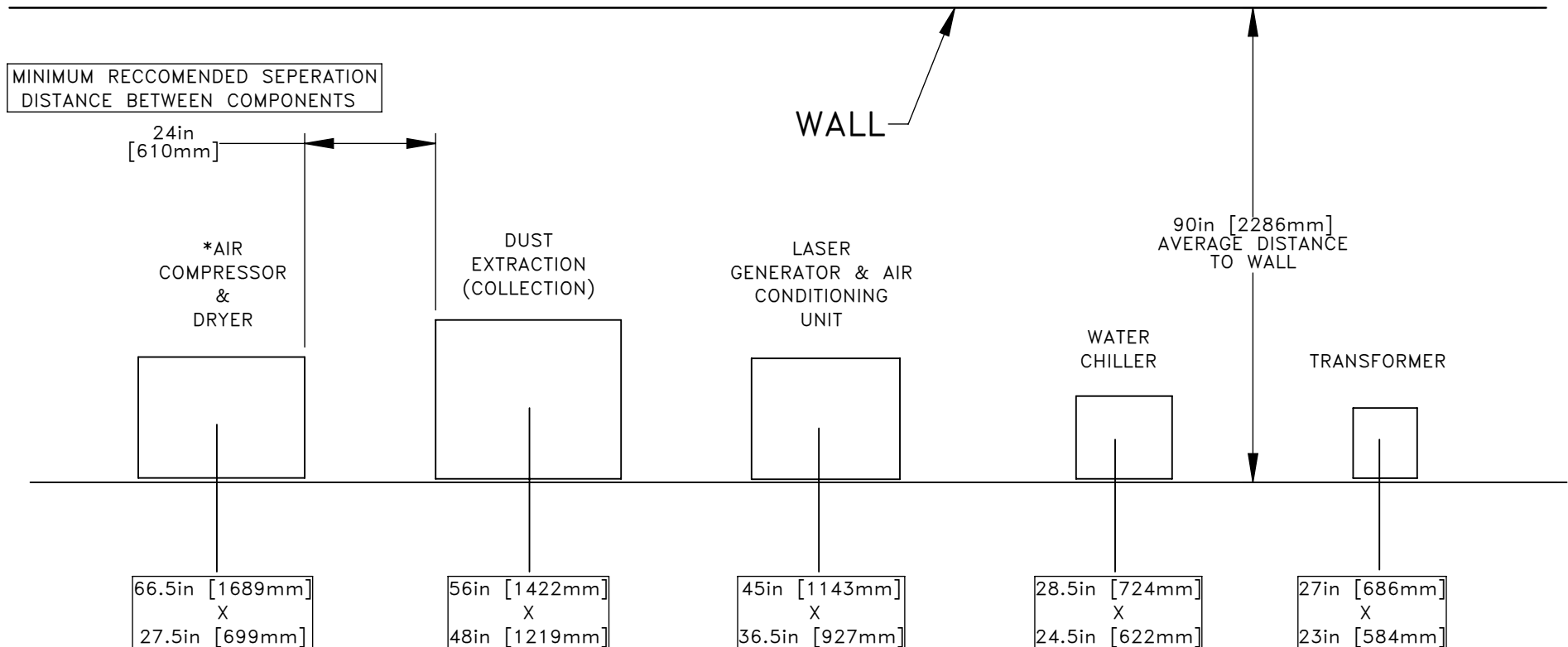


40in [1000mm] Minimum Aisle Clearance



WALL SPACE

CAREFUL PLANNING SHOULD BE DONE TO ALLOW WALL DISTANCES FOR MATERIAL LOADING, MACHINE MAINTENANCE AND SUPPORT EQUIPMENT



\*AIR COMPRESSOR AND DRYER NOT INCLUDED WITH THE HFL-3015  
99.95% PURE OXYGEN AND/OR NITROGEN SOURCE IS THE RESPONSIBILITY OF THE USER

- EACH OF THE SUPPORT EQUIPMENT ABOVE NEEDS TO HAVE ITS OWN POWER SOURCE
- STANDARD COMPRESSED AIR PRESSURE REQUIRED FOR MACHINE MECHANICAL SUPPORT IS AVERAGE 95PSI (6.5BAR)
- CUTTING GAS PSI REQUIREMENTS FOR CUTTING CAN BE FROM 100PSI (6.9BAR) TO 400PSI (27.6BAR) DEPENDENT ON APPLICATION REQUIREMENT AND TYPE OF GAS AND MATERIAL