



Notes: Variable List
 #599 = G47 P1 Value
 #3011 = Year/month/day
 #3012 = Hour, minute, second

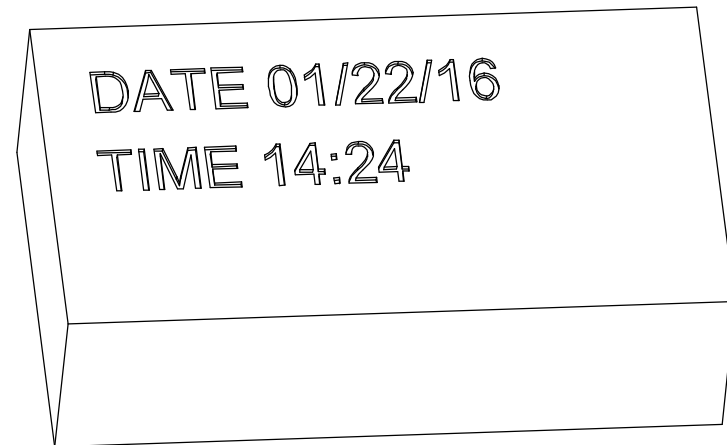
```

%
O00444 (ENGRAVE CURRENT DATE / TIME)

M06 T1
M03 S10000
G54 G00 G90 X0 Y0
G43 H01 Z0.1

(ENGRAVE DATE)
G90 X0 Y-0.5
G187 P3
G47 P0 (DATE) I0 J0.1 R0.1 Z-0.002 F80. E40.
#100= FIX[ #3011 / 10000 ]
(MONTH)
#101= FIX[ #3011 / 100 ] - [ #100 * 100 ]
(DAY)
#102= #3011 - [ #100 * 10000 ] - [ #101 * 100 ]
#599= #101
G47 P1 (##/) I0 J0.1 R0.1 Z-0.002 F80. E40.
#599= #102
G47 P1 (##/) I0 J0.1 R0.1 Z-0.002
#599= #100
G47 P1 (##) I0 J0.1 R0.1 Z-0.002

(ENGRAVE TIME)
G90 X0 Y-0.75
(HOURS)
G47 P0 (TIME) I0 J0.1 R0.1 Z-0.002 F80. E40.
#100= FIX[ #3012 / 10000 ]
(MINUTES)
#101= FIX[ #3012 / 100 ] - [ #100 * 100 ]
(SECONDS)
#102= #3012 - [ #100 * 10000 ] - [ #101 * 100 ]
#599= #100
G01 F254.
G47 P1 ( ##:) I0 J0.1 R0.1 Z-0.002 F80. E40.
#599= #101
G47 P1 (##) I0 J0.1 R0.1 Z-0.002
G187
G53 G00 G90 Z0
M30
%
```



DATE	1/22/16	
TITLE:	Date / Time Engraving	
SIZE	DWG. NO.	REV
A		
SCALE: 1:1	WEIGHT:	