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%
O01832 (CHANNEL ON 1.5 ROTARY PART)
(MOUNT ROTARY ON RIGHT SIDE OF TABLE)
(X ZERO IS FACE OF STOCK)
(Y ZERO IS ROTARY CL)
(TOUCH OFF TOOLS ON TOP OF PART)
(STOCK IS 1.5 DIA)

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(T11 = ENGRAVING TOOL)
(WRAP ENGRAVING AROUND CYLINDER, G107 G47)

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T11 M06
M11
M03 S12000
G57 G90 G00 G17 G40 G80
X0.323 Y0. A0. (START POINT OF ENGRAVE)
G43 H11 Z0.1
/ G107 A0. Y0. R0.75
G187 P3 E0.002
G47 P0 (ROTARY) X0.323 Y0.177 I45. J0.15 R0.05 Z-0.004 F30. E10.
G00 Z0.1
G187
G107

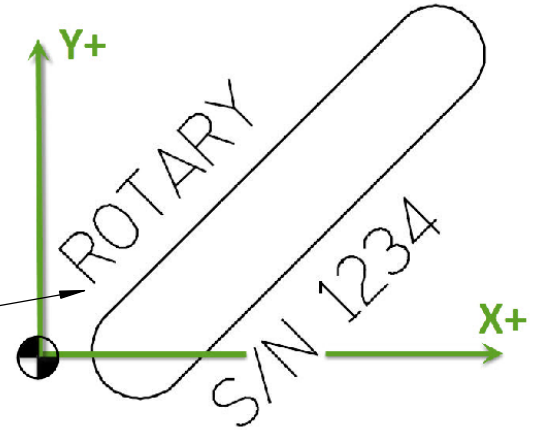
```

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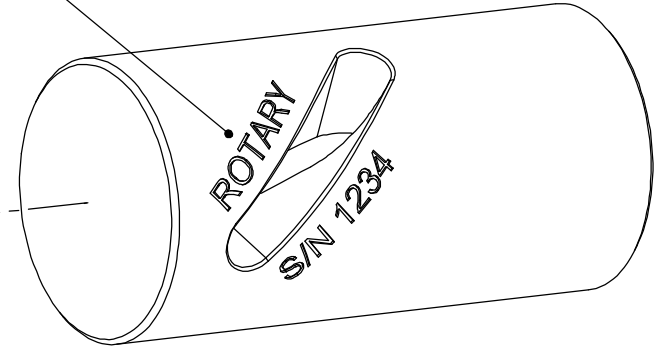
T11 M06
M11
M03 S12000
G57 G90 G00 G17 G40 G80
X0.323 Y0. A0. (START POINT OF ENGRAVE)
G43 H11 Z0.1
/ G107 A0. Y0. R0.75
G187 P3 E0.002
G47 P1 (S/N #####) X0.79 Y-0.28 I45. J0.15 R0.05 Z-0.004 F30. E10.
G00 Z2. M09
G107
G90 G00 A70.
G53 G00 G90 Y0
G187
M30
%

```

ORIGINAL XYZ ENGRAVING



ENGRAVING WRAPPED AROUND PART WITH G107



TITLE:

**G107 G47
ENGRAVING WRAP**

SIZE DWG. NO.

A

REV

X1

SCALE: 1:2 WEIGHT: