#3026 | #2001 - #2200 | #2201 - #2400 | #2401 - #2600 | #2601 - #2800 | #3401 - #3600 | #1601 - #1800 | #3201 - #3400 | #50001 - #50200 | #50201 - #50400 | #51801 - #52000 | #52001 - #52200 | #52201 - #52400 | #52401 - #52600 | #52601 - #52800

Offsets

Tool | Work

Active Tool: 2

Tool Offset	Length Geometry	H(Length) Wear	Diameter Geometry	Diameter Wear	Coolant Position	Flutes	Actual Diameter	Tool Type	Tool Material	Approximate Length	Approximate Diameter	Edge Measure Height	Tool Tolerance	Probe Type
1	#2001	#2201	#2401	#2601	#3401	#1601	#3201	#50001	#50201	#51801	#52001	#52201	#52401	#52601
2 Spindle	#2002	#2202	#2402	#2602	#3402	#1602	#3202	#50002	#50202	#51802	#52002	#52202	#52402	#52602
3	#2003	#2203	#2403	#2603	#3403	#1603	#3203	#50003	#50203	#51803	#52003	#52203	#52403	#52603
4	#2004	#2204	#2404	#2604	#3404	#1604	#3204	#50004	#50204	#51804	#52004	#52204	#52404	#52604
5	#2005	#2205	#2405	#2605	#3405	#1605	#3205	#50005	#50205	#51805	#52005	#52205	#52405	#52605
6	#2006	#2206	#2406	#2606	#3406	#1606	#3206	#50006	#50206	#51806	#52006	#52206	#52406	#52606
7	#2007	#2207	#2407	#2607	#3407	#1607	#3207	#50007	#50207	#51807	#52007	#52207	#52407	#52607
8	#2008	#2208	#2408	#2608	#3408	#1608	#3208	#50008	#50208	#51808	#52008	#52208	#52408	#52608
9	#2009	#2209	#2409	#2609	#3409	#1609	#3209	#50009	#50209	#51809	#52009	#52209	#52409	#52609
10	#2010	#2210	#2410	#2610	#3410	#1610	#3210	#50010	#50210	#51810	#52010	#52210	#52410	#52610
11	#2011	#2211	#2411	#2611	#3411	#1611	#3211	#50011	#50211	#51811	#52011	#52211	#52411	#52611
12	#2012	#2212	#2412	#2612	#3412	#1612	#3212	#50012	#50212	#51812	#52012	#52212	#52412	#52612
13	#2013	#2213	#2413	#2613	#3413	#1613	#3213	#50013	#50213	#51813	#52013	#52213	#52413	#52613
14	#2014	#2214	#2414	#2614	#3414	#1614	#3214	#50014	#50214	#51814	#52014	#52214	#52414	#52614
15	#2015	#2215	#2415	#2615	#3415	#1615	#3215	#50015	#50215	#51815	#52015	#52215	#52415	#52615
16	#2016	#2216	#2416	#2616	#3416	#1616	#3216	#50016	#50216	#51816	#52016	#52216	#52416	#52616
17	#2017	#2217	#2417	#2617	#3417	#1617	#3217	#50017	#50217	#51817	#52017	#52217	#52417	#52617
18	#2018	#2218	#2418	#2618	#3418	#1618	#3218	#50018	#50218	#51818	#52018	#52218	#52418	#52618

Enter A Value

TOOL OFFSET MEAS Tool Offset Measure | F1 Set Value | ENTER

#50001 - #50200 are Read Only


#50201 - #50400 are Read Only

Selected The Type Of Probing To Be Performed:
0 - No tool probing to be performed.
1 - Length probing (Rotating).
2 - Length probing (Non- Rotating).
3 - Length and Diameter probing (Rotating).

Spindle

Main Spindle

STOP

Overrides

Feed: 100%
Spindle: 100%
Rapid: 100%

Spindle Speed: 0 RPM
Spindle Load: 0.0 KW
Surface Speed: 0 FPM
Chip Load: 0.00000
Feed Rate: 0.0000
Active Feed: 0.0000

Spindle Load(%) 0%

Setup | Power Save

Tool Offset Macro Variables
Haas Next Generation Control, Mill

TIP OF THE DAY